

BEARING & TOOL CENTRE



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Our Sister Concern: RELIEF SERVICE CENTRE

Repairs, Removal of Jaw Error, Bore Gauge Extension, Instrument Modifications & Spares

Quotation

NOMINIST Pitch P					ISO Met	tric Thread	Gauges			11
St. 4219 Part N - 1976 St. 2234 - 1975 St. 2234 - 1976 St.		INDIAN STAN	DARD	: Basic Dimer					-	anning the Print
Nominal Diameter						IS: 4218 Par	1 IV - 1975			
Basic Dimensions ISO : 784 - 1979 (E)							975			
Nominal Diameter		INTERNATION	NAL ORGA			SATION (ISO)				
Nominal Diameter				Basic Dimens	sions					
Nominal Diameter							100 C			
Diameter				Gauging Prac	tice	150 :1502 - 1	978 (E)			
GO 8 NOSO GO 9 NOSO GO 8 NOSO GO 9		The state of the s	Pitch				Nort inal	Pitch		The Carolina Country
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	Nominal	Pitch	Thread Plug			Nominal	Pitch	Thread Plug	Thread Rings
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			775					13	
			6 H	6g				6 H	63
			Rs.	Rs.			- 0	Rs.	Rs. 3580
						64	2	1990	3580
	38	1.5	1440	2230			1.5	1990	4000
	39	4	2230	2540		65	4	3170	4000
	9.0	3	1830	2540		-	3	2520	3580
		2	1440	2230			2	1990	3580
		1.5	1440	2230		- 200	1.5	1990	5030
	40	3	1830	2540		68	6	3970	
		2	1440	2250			4	3170	4000
		1.5	1440	2250		- 4	3	2520	4000
	42	4.5	2520	3380			.2	1990	3580
		4	2520	3380		1/2	1.5	1990	3580
		3	2150	3050		70	6	3970	5030
		2	1700	2780			4	3170	4000
		1.5	1700	2780			3	2520	4000
	45	4.5	2580	3380			2	1990	3580
6		4	2580	3380			1.5	1990	3580
_		3	2170	3050		72	6	3970	5030
		2	1700	2780			4	3170	4000
		1.5	1700	2780			3	2520	4000
	48	5	3050	3370			2	1990	3580
		4	2590	3370			1.5	1990	3580
		3	2160	3050		75	4	3170	4000
		2	1725	2780			3	2520	4000
		1.5	1725	2780			2	1990	3580
	50	3	2150	3050			1.5	1990	3580
		2	1725	2780		76	6	4760	5980
		1.5	1725	2780			4	3840	5030
	. 52	5	3310	4370		7.90	3	2170	5030
		4	3170	4025			2	2380	4630
		3	2580	4025	1		1.5	2380	4630
		2	1990	3580		78	2	2380	4630
		1.5	1990	3580		80	6	4760	5960
1	55	4	3170	4000			* 4	3840	5030
		3	2540	4000			3	3170	5030
		2	1990	3580			2	2380	4630
		1.5	1990	3580			1.5	2380	4630
_	56	5.5	3300	4370		82	2	2380	4630
4		4	3170	4000		85	6	4760	5960
_		3	2520	4000			4	3840	5030
		2	1990	3580			3	3170	5030
		1.5	1990	3580			2	2380	4630
	58	4	3180	4000			1.5	2380	4630
	100	3	2520	4000		90	6	5890	7410
		2	1990	3580			4	4760	6220
		1.5	1990	3580			3	3840	6220
	60	5.5	3310	4370			2	2910	5690
		4	3170	4000			1.5	2910	5690
	-	3	2520	4000		95	6	5890	7410
	-60	2	1990	3580		200	4	4760	6220
		1.5	1990	3580			3	3840	6220
	62	. 4	3170	4000		-	2	2910	5690
	2.200	3	2520	4000			1.5	2910	5690
		2	1990	3580		100	6	5890	7410
		1.5	1990	3580		0393	4	4760	6220
	64	6	3970	5030			* 3	3840	6220
	487	4	3170	4000			2	2910	5690
		3	2520	4000			1.5	2910	4950

Г				UNIFIED	THREAD	GAUGES			
H	BRITISH S'	TANDARD	Basic Dimer	sions B.S. 1					
П	BRITISH S	Allerane	Gauging Pro	actice : B.S. 9	19. Part I/19	960			
١.	MERICAN S	TANDARD	Rasic Dimer	nsions : ANSI	ASME B1.1	-1982			
1	MERICAN	IMPLIA		actice : ANSI/					
L			Class of Elt	- Phine : 2R	Madium) R	ings :2A (Med	lium)		
			Note to the	area of instant	ione on Stde	. We manufactu	re as per Am	erican Stds.	
L				Thread Rings	on ones.	Nominal	Pitch	Thread Plug	Thread Rin
ı	Nominal	Pitch	Trivesio Play	Transport Contract		Diameter	1 10011		
1	Diameter			a. a. wass		Digitieta		Double-End	Go Or NO
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1	2		GO & NOGO					market and the second	
1				11-11-1			*		(6)
1			ms					EE .	n.
1			Rs.	Rs.		1 1 1000	61.19.10	Rs.	Rs. 4230
1						1.1/2"	6UNC	2645	
1	4	40UNC	830	1590			8UN	2320	3440
1	A	48UNF	830	1590			12UNF	1590	2645
ì	5	40UNC	830	1590			16UNF	1590	2645
	130/1	44UNF	830	1590		1.5/8"	BUN	2645	3970
1	6	32UNC	830	1200			12UN	1990	2910
	1	40UNF	830	1200			16UN	1990	2910
1	8	32UNC	770	1200		1.3/4"	5UNC	3170	4760
a	-	36UNF	770	1200			8UN	2645	3970
ij	10	24UNC	740	1200			12UN	1990	2910
1	-10	32UNF	740	1200		and the same of	16UN	1990	2910
h	12	24UNC	740	1200		1.7/8"	BUN	2645	3970
1	12	28UNF	740	1200	1	100.000	12UN	1990	3050
1	1/4'	20UNC	740	1130			16UN	1990	3050
-1	1/4		740	1130	1	2"	4.5UNC	3420	5290
1	F14	28UNF	740	1130	1	-	8UN	2645	3970
1	5/1/	18UNC	740	1130	1		12UN	1990	3050
1		24UNF	740	1130	1		16UN	1990	3050
1	3/1	16UNC			1	2.1/4"	4.5UNC	3600	6080
-	7/16"	24UNF	740	1130	+	2,119	8UN	3070	4970
	211/8	14UNC		1130	-		12UN	2330	3970
- 3	-	20UNF	740	_		1	16UN	2330	3970
	1/2	13UNC	740	1130	-	2.3/8"	SUN	3120	4970
7		20UNF				2.3/0	12UN	2330	3970
1	9/ 17*	12UNC	930	1530	-				-
1		18UNF	930	1460	-	0.100	16UN	2330	3970
P	€-*-	11UNC	930	1460	1	2.1/2*	4UNC	4230	6350
		18UNF	930	1265			8UN	3120	4970
	: "	10UNC	1440	2185			12UN	2330	3970
		16UNF	1060	1460			16UN	2330	3970
		20UNEF	1440	2380		2.5/8"	8UN	3120	4970
b	8"	9UNC	1460	2185			12UN	2330	3970
	200	14UNF	1060	1460			16UN	2330	3970
		20UNEF	1460	2380		2.3/4"	4UNC	4230	6350
	1"	8UNC	1660	3120			8UN	3120	5030
		12UNF	1060	1460			12UN	2330	3970
	1	20UNEF	1530	2380			16UN	2330	3970
	1.1/8"	7UNC	2380	3770	1	2.7/8*	8UN	3120	4900
d		12UNF	1530	2250	1	0.000,000	12UN	2330	3970
A		16UN	1530	2250	1		16UN	2330	3970
	1.1/4"	7UNC	2380	3840	1	3"	4UNC	5030	7935
		8UN	2320	3440			8UN	3970	6610
	-	12UNF	1620	2645			12UN	3050	5030
		16UN	1620	2645	-		16UN	3050	5030
	1.3/8"			4230	-	3.1/4"	1 4UNC	5030	793
	1.3/0	6UNC	2645	3440	-	5.174	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	3970	661
		8UN	2320		-		8UN 13UN		5030
		12UN	1590	2645	-		12UN	3050	
		16UN	1590	2645			16UN	3050	5030

Nominal Diameter	Pitch	Thread Plug	Thread Rings	Nominal Diameter	Pitch	Thread Plug	Thread Rings
Diamotor		Double-End	Go Or NOGO			Double-End	Go Or NOGO
- 1		GO & NOGO				GO & NOGO	
			0				(0)
		Rs.	Rs.		4	Rs.	Rs.
3.1/2"	4UNC	6610	9920	3.3/4"	12UN	3700	6350
	BUN	4830	7935		16UN	3700	6350
	12UN	3700	6350	4"	4UNC	6610	9920
	16UN	3700	6350		BUN	4830	7935
3.3/4"	4UNC	6610	9920		12UN	3700	6350
0.0.4	BUN	4830	7935		16UN	3700	6350

		B.A. THREAD	GAUGES		
	ensions B.S.93 ractice B.S.91	9-1951 9, Part I, 1971			
Size	Thread Plug Double-End GO & NOGO	Thread Rings Go Or NOGO	Size	Thread Plug Double-End GO & NOGO	Thread Rings Go Or NOGO
	Rs.	Rs.		Rs.	Rs.
-			3BA	2450	3650
0BA	2450	3650	4BA	2590	3970
1BA	2450	3650	5BA	3310	5430
2BA	2450	3650	6BA	3310	5430

100 (CONTROL OF CONTROL OF CONTRO	ensions B.S.8 racice B.S.91	14-1956 19, Part II, 197	71		1		
Nominal	Pitch	Thread Plug Double-End GO & NOGO	Thread Rings Ge Or NOGO	Nominal	Pitch	Thread Plug Double-End GO & NOGO	Thread Rings Go Or NOGO
		Rs.	Rs.			Rs.	Rs.
1/8"	40BSW	2320	4470	1/2"	12BSW	1460	2910
3/16"	24BSW	1725	2980	74	16BSF	1460	2910
	32BSW	1790	4500	5/8"	11BSW	1460	2910
1/4"	20BSW	1480	2940		14BSF	1460	2910
	26BSF	1480	2940	3/4" -	10BSW	2450	5820
5/16"	18BSW	1460	2910		12BSF	1460	4440
	22BSF	1460	2910	7/8*	9BSW	2450	5820
3/8*	16BSW	1430	2910		11BSF	1460	4440
	20BSF	1460	2910	15	8BSW	3120	5820
7/16"	14BSW	1460	2910		10BSF	2645	5820
	18BSW	1460	2910		III. / Alamada		

B.S.P THREAD GAUGES (G-Series)

Basic Dimensions B.S.2779 - 1986, IS-2643-1975, ISO 228 Pt 1-1982(E) Gauging Practice B.S.919, Part II, 1971, IS: 10216 -1982 ISO 228 Pt.II-1987

Class of Fit : Screw Plugs: General. Screw Rings : General (B), Close (A)

Screw Rings are generally manufactured to Class B unless otherwise specified.

Nominal	Pitch	Double-End GO & NOGO	Thread Rings Go Or NOGO	Nominal	Pitch	Thread Plug Double-End GO & NOGO	
4		Rs.	Rs.			Rs.	Rs.
G 1/16"	28	2590	3910	G1.1/4*	11	1850	3910
G1/8"	28	1060	2620	G1,3/8*	11	1850	3910
G1/4"	19	1060	2230	G1:4/2*	11	1850	3910
G3/8"	19	1060	2230	G2"	11	2185	4760
G1/2"	14	1060	3050	G2.1/2*	11	2450	5290
G5/8*	14	1320	3050	G3"	11	3170	6610
G3/4"	14	1320	3050	G4*	11	3970	8200
G7/8*	14	1320	3050	G5*	11	5960	10320
G1"	11	1850	3910	G6*	11	8870	12960
G1.1/8"	11	1850	3910				

R/RC (BSPT) TAPER THREAD GAUGES

Standards: Basic Dimensions: BS 21:1985, IS:8999-1979 Class of Fit: System B for both Screw Rings and Screw Plugs.

Nominal	TPI	Thread Plug Plug 'RC' Rs.	Thread Rings Ring R Rs.	Nominal	TPI	Thread Plug Plug 'RC' Rs.	Thread Rings Ring R Rs.
				1.1/4"	-11	2850	6510
1/16"	28	3120	~	1.1/2"	11	2850	6510
1/8*	28	3050	6460	2*	11	2850	6510
1/4"	19	2520	5290	2.1/2"	11	4230	7935
3.6"	19	2320	5160	3"	11	4230	7935
1/2"	14	2320	4300	4"	11	6150	11370
3/4*	14	2320	4300	5°	11	7670	-
1"	11	2850	6490	6"	11	7810	-

N.P.T TAPER THREAD GAUGES

Basic Dimensions and Gauging Practices: ANSI / ASME B1.20.01.1983 Class of Fit : Basic / Step-limit.

Size	T.P.I	Threa	ed Plug	Threa	d Rings
		L1 Basic Step	L1 Min/Max Step	L1 Basic Step	L1 Min/Max Step
		Rs.	Rs.	Rs.	Rs.
1/16"	27	2170	2290	3970	4760
1/8*	27	2170	2290	3970	4760
1/4*	18	1790	2060	3580	4230
3/8"	18	1790	2060	3580	4230
1/2"	14	1790	2060	3050	3580
3/4"	14	1790	2060	3050	3580
1"	11.1/2	2170	2450	4500	5433
-1.1/4"	11.1/2	2170	2450	4500	5430
1,1/2"	11.1/2	2170	2450	4500	5430
2"	11.1/2	2170	2450	4500	5430
2.1/2"	8	3440	3840	5550	6619
3"	8	3440	3840	5550	6610
3.1/2"	8	3440	3840	5550	6610
4"	8	5290	5690	8460	9790
4.1/2"	8	5820	6490	-	-
5"	8	5820	6490	-	-
6"	8	6080	6880	-	+

	HREAD GAL					1030	-		
	nsions & Gau t : Basic / Step		e to ANSI / AS	ME B1.20.	3/198481.20-5	1978			
Size	T.P.I		PLU			RIN	3S		
		L1 Basic Rs.	L1 Step-limit Rs.	L3 Basic Rs.	L3 Step Limit Rs.	L1 Basic Rs.	L1 Step-limit Rs.	L2 Basic Rs.	L2 Step Limit Rs.
	27	2620	2980	2910	3440	4900	5430	5820	6610
1/16"		2620	2980	2910	2440	4900	5430	6080	6610
1/8*	18	2250	2520	2380	2645	4110	4630	4500	5030
1/4*		2250	2520	2380	2645	4110	4630	4500	5030
3/8*	18 -	2250	2520	2380	2645	4110	4630	4500	5030
1/2*	14	2250	2520	2380	2045	4110	4630	4500	5030
3/4"		2780	3050	3050	3320	5430	6080	5820	6490
	11.1/2	2780	3050	3050	3320	5430	6080	5820	6490
1.1/4"	11.1/2	2780	3050	3050	3320	5430	6080	5820	6490
1.1/2*	11.1/2	2780	3050	3050	3320	5430	6080	5820	6490
2*		4230	4900	4630	5160	6080	6750	6490	7140
2.1/2"	8	4230	4900	4630	5160	6080	6750	6490	7140
3*	8		4900	4630	5160	6080	6750	6490	7140
3.1/2"	8	4230 6350	7015	6750	7280	6610	7280	7810	8990

	1	N.G.T. TAPER	R THREAD GAUG	ES	
	Basic Dimen octices : IS:91	sions IS:3224:1 121 :1979	1979		
		Pli	ug Gauges		
Size	PLI	JG	Check Plugs	Plain Taper	Plug Gauge
7000	L1 Gauge 'B'	L9 Gauge A	For L1 & L8 Gauge M	(3auge C1	Gauge C2
	Rs.	Rs.	Ra.	Rs.	Rs
34"-14WGT	1920	2120	2590	1060	1060
		Ri	ng Gauges I		
Size	111111111111	1 ge 'E'	L8 Gauge 'D' Rs.	Crest Tri Flain Ring R	
3/4"-14NGT	35	70	3680	31	70

			B.S. CYCLE TH	READ GAUGES			
Standards			S. 811 - 1950 S 919 Part 2 :197	1 .			
Nominal Diameter	Pitch	Thread Plug Double-End GO & NOGO	Thread Rings Go Or NOGO Rs.	Nominal Diameter	Pitch	Thread Plug Double-End GO & NOGO	Go Or NOGO
7/32*	26	1460	2450	1/2"	26	1560	2710
1/4"	26	1460	2450	9/16"	26	1560	2910
9/32*	26	1460	2450	5/8"	26	1620	3120
5/16*	26	1460	2590	11/16"	26	1660	3120
3/8"	26	1460	2590	3/4"	26	1790	3120
7/16*	16	1530	2710	1"	26	1850	3240

Terms & Conditions -

- Goods offered Subject to Prior Sale
- Price Validity: "15 Days from Date of Quotation"
- C.S.T 2% extra against form C. Otherwise 5% without form C For Out of Gujarat Sales only.
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- Payment against Proforma Invoice, Packing, Forwarding & Freight extra.
- Bank Detail Kotak Mahindra Bank Ltd.
- Branch Shivranjini
- Bank IFSC Code KKBK 0000 810
- Bank Account No. 08102 00000 2689
- Note While making payment online do mention your Company's name.
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