

BEARING & TOOL CENTRE



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Our Sister Concern : RELIEF SERVICE CENTRE

Repairs, Removal of Jaw Error, Bore Gauge Extension, Instrument Modifications & Spares

Ouotation

Danga mm	W	С	D 0/	0.25	25.50	50.75	75 100
Range-mm	vv	U	D %	0-25	25-50	50-75	75-100
Insize Rs.	12	Y		1347	1527	1771	1970
Code				3203-25A	3203-50A	3203-75A	3203-100A
Catalog				Page No. – 3	Page No. – 3	Page No. – 3	Page No. – 3
Aerospace Rs.		Ν	10	350	500	650	730
Advance Rs.		Ν	10	700	800	850	950
M & W Rs.	6	Ν		1000	1150	1300	1400
Code				OM 25	OM 50	OM 75	OM 100
Catalog				Page No. – 8	Page No. – 8	Page No. – 8	Page No. – 8
Mahr Rs.	12	Ν		1560	2030	2360	2630
Baker Rs.	12	Y	15	1500	1990	2140	2380
Code				MMC 25	MMC 50	MMC 75	MMC 100
Catalog				Page No. – 5	Page No. – 5	Page No. – 5	Page No. – 5
Precision Rs.	12	Y	20	1150	1375	1600	1750
Mitutoyo Rs.	12	Ν	5	2071	2698	3138	3451
Code				103-137	103-138	103-139	103-140
Catalog				Page No. – 6	Page No. – 6	Page No. – 6	Page No. – 6

Outside Micrometer | Least count 0. 01 mm 1

1 - 1**Outside Micrometer**

Least count 0. 001 mm

Range-mm	W	С	D %	0-25	25-50	50-75	75-100
Insize Rs.	12	Y		1704	1869	2071	2289
Code				3210-25A	3210-50A	3210 - 75A	3210 - 100A
Catalog				Page No. – 3	Page No. – 3	Page No. – 3	Page No. -3
Mitutoyo Rs.	12	Ν	5	2472	3012		
Code				103-129	103-130		
Catalog				Page No. – 6	Page No. – 6		
<mark>Baker Rs.</mark>	12	Y	15	1610	2180	2420	2800
Code				MMC 25-1	MMC 50-1	MMC 75-1	MMC 100-1
Catalog				Page No. – 5			

Note:- Aerospace item once sold will not be taken back even if it is Faulty.

*** W - Warranty , C - Certificate , D- Discount

Terms & Conditions –

- Goods offered Subject to Prior Sale
- Price Validity: "15 Days from Date of Quotation"
- C.S.T 2% extra against form C. Otherwise 5% without form C For Out of Gujarat Sales only.
- VAT 5% extra for Sales within Gujarat. Prices Ex-Godown Ahmedabad.
- Payment against Proforma Invoice, Packing, Forwarding & Freight extra.
- Bank Detail Kotak Mahindra Bank Ltd.
- Branch Shivranjini
- Bank IFSC Code KKBK 0000 810
- Bank Account No. 08102 00000 2689
- Note While making payment online do mention your Company's name.
- TIN NO 24070901229 , CST No. 24570901229
- We are looking forward to your valued Orders

ISIZE MAKE

- Graduation: 0.01mm
- Carbide measuring faces
 Meet DIN863

Ratchet stop type

Code

3203-25A

3203-50A*

3203-75A*

3203-125A

3203-150A

3203-175A

3203-200A

3203-225A

3203-250A

3203-275A

3203-300A

3203-753A*

3203-1004A*

3203-1506A

3203-3006A

3203-3012A

3203-100A*

 Supplied with setting standards (except 0-25mm)

Range

0-25mm

25-50mm

50-75mm

75-100mm

100-125mm

125-150mm

150-175mm

175-200mm

200-225mm

225-250mm

250-275mm

275-300mm

Micrometer set (ratchet stop type) Range

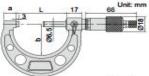
0-75mm

0-100mm

0-150mm

0-300mm

150-300mm



9

14

15

15

16.5

16.5

19.4

19.4

19.4

19.4

19.4

19.4

32

57

82

107

133

158

183

209

234

260

285

310

3203-25A, 3203-50A, 3203-75A 3203-25A, 3203-50A, 3203-75A,

3203-25A, 3203-50A, 3203-75A

3203-100A, 3203-125A, 3203-150A 3203-175A,3203-200A,3203-225A,

3203-250A, 3203-275A, 3203-300A 3203-25A, 3203-50A, 3203-75A, 3203-100A, 3203-125A, 3203-150A,

3203-175A, 3203-200A, 3203-225A, 3203-250A, 3203-275A, 3203-300A

(mm)

b

28

38

49

60

73

85

104

117

130

142

155

168

OUTSIDE MICROMETER



	[ratchet stop
	3203-1506A		friction thimble for one hand operation
ation think in the same		(-

riction thimble type					(mm)	
Code	Range	Accuracy	L	a	b	
3203-25FA*	0-25mm	4µm	32	9	28	
3203-50FA*	25-50mm	4µm	57	14	38	

*Supplied with manufacturer inspection certificate traceable to DKD Germany

Accurac

4um

4µm

5µm

5µm

6µm

6µm

7µm

7µm

8µm

8µm

9µm

9µm

3203-100A

Micrometers included



- Graduation 0.001mm
- Carbide measuring faces .
- Meet DIN863
- Supplied with setting standards (except 0-25mm)

Code	Range	Accuracy	L	а	b
3210-25A*	0-25mm	4µm	32	9	28
3210-50A*	25-50mm	4µm	57	14	38
3210-75A*	50-75mm	5µm	82	15	49
3210-100A*	75-100mm	5µm	107	15	60
3210-125A	100-125mm	6µm	133	16.5	73
3210-150A	125-150mm	6µm	158	16.5	85
3210-175A	150-175mm	7µm	183	19.4	104
3210-200A	175-200mm	7µm	209	19.4	117

-riction thimble	type				(mm)
Code	Range	Accuracy	Ľ	а	b
3210-25FA*	0-25mm	4µm	32	9	28
3210-50FA*	25-50mm	4µm	57	14	38

Supplied with manufacturer inspection certificate traceable to DKD Germany

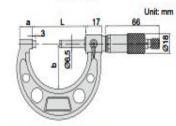
1µm GRADUATION OUTSIDE MICROMETER

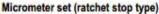
ratchet stop

friction thimble for one hand operation



3210-25A





Code	Range	Micrometers included
3210-753A*	0-75mm	3210-25A, 3210-50A, 3210-75A
3210-1004A*	0-100mm	3210-25A, 3210-50A, 3210-75A, 3210-100A
3210-1506A	0-150mm	3210-25A, 3210-50A, 3210-75A, 3210-100A, 3210-125A, 3210-150A

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<u>MAHIR MAKE</u>

· Locking device

· Supplied with:

Case, setting standard (from measuring range 25-50 mm / 1-2"), operating instructions

3-10
Micromar. Micrometers

lahr)

Micrometer Micromar 40 A



Features

- Hard lacquered steel frame
- Spindle and anvil made of hardened steel, carbide tipped
- Scales with satin-chrome finish
- · Heat insulators
- Rapid drive with integrated ratchet

Technical Data

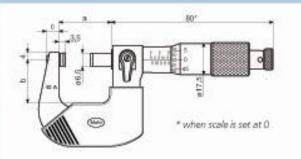
Me ran	asuri ge	ing	Readings	Error limit G	Spindle thread pitch	Order no.
(0 - 25	i mm	0.01 mm	4 jum	0.5 mm	4134000
25	5 - 50	mm	0.01 mm	4 µm	0.5 mm	4134001
50	0 - 75	mm	0.01 mm	5 µm	0.5 mm	4134002
75	- 100	mm (0.01 mm	5 µm	0.5 mm	4134003
100	- 125	mm	0.01 mm	6 µm	0.5 mm	4134004
125	- 150	mm (0.01 mm	6 µm	0.5 mm	4134005
150	- 175	mm	0.01 mm	7 µm	0.5 mm	4134006
175	- 200) mm	0.01 mm	7 µm	0.5 mm	4134007
0	4	1"	.0001"	.00016"	.025"	4134900
1	- 10	2"	.0001"	.00016"	.025"	4134901
1 2		3"	.0001"	.00020"	.025"	4134902
3		4"	.0001"	.00020"	.025"	4134903
4		5"	.0001"	.00024"	.025"	4134904
5		6"	.0001"	.00024"	.025"	4134905
6		7"	.0001"	.00028"	.025"	4134906
7		8"	.0001"	.00028"	.025"	4134907

Accessories

Stand, setting standards, etc. please refer to page 3-22

Micrometer Sets Micromar 40 SA

Application range	Order no.	Remarks
0-100 mm (4 Micrometers)	4134050	Incl. wooden case, setting standards 25 mm and 75 mm
100-200 mm (4 Micrometers)	4134051	Incl. wooden case, setting standards 125 mm and 175 mm
0-4" (4 Micrometers)	4134960	Incl. wooden case, setting standards 1" and 3"
4-8" (4 Micrometers)	4134961	Incl. wooden case, setting standards 5" and 7"



Dimensions

Measuring range	a	b	r,
mm / inch	mm	mm	mm
0 - 25 mm / 0-1*	31	25.5	7
25 - 50 mm / 1-2*	56	34.5	12
50 - 75 mm / 2-3*	81	47.5	12
75 - 100 mm / 3-4*	106	58.5	13
100 - 125 mm / 4-5*	131	71.5	13
125 - 150 mm / 5-6*	156	83.5	13
150 - 175 mm / 6-7*	182	95.5	13
175 - 200 mm / 7-8*	207	108.5	13



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BAKER MAKE

EXTERNAL MICROMETERS

BAKER

METRIC MICROMETERS

TYPE	RANGE	READING	₹
MMC25	0 - 25 mm	0.01 mm	1500
MMC50	25 - 50 mm	0.01 mm	1990
MMC75	50 - 75 mm	0.01 mm	2140
MMC100	75 - 100 mm	0.01 mm	2360
MMC125	100 - 125 mm	0.01 mm	2860
MMC150	125 - 150 mm	0.01 mm	3210
MMC175	150 - 175 mm	0.01 mm	3920
MMC200	175 - 200 mm	0.01 mm	4720
MMI300	200 - 300 mm	0.01 mm	14280
MMI400	300 - 400 mm	0.01 mm	22200
MMI500	400 - 500 mm	0.01 mm	24770
MME600	500 - 600 mm	0.01 mm	32060
MME700	600 - 700 mm	0.01 mm	35630
MME800	700 - 800 mm	0.01 mm	42280
MME900	800 - 900 mm	0.01 mm	47950
VME1000	900 - 1000 mm	0.01 mm	56750
TYPE	RANGE	READING	₹
MMC25-1	0 - 25 mm	0.001 mm	1660
MMC50-1	25 - 50 mm	0.001 mm	2250
MMC75-1	50 - 75 mm	0.001 mm	2490
/MC100-1	75 - 100 mm	0.001 mm	2880
MMC125-1	100 - 125 mm	0.001 mm	3620
MMC150-1	125 - 150 mm	0.001 mm	3850

METRIC MICROMETER WITH INTERCHANGEABLE MEASURING ANVILS

TYPE	RANGE	READING	₹
MMI 0-100	0-100 mm	0.01 mm	9030
MMI 0-150	0-150 mm	0.01 mm	11130
MMI 150-300	150-300 mm	0.01 mm	15310

METRIC MICROMETER HEAD

TYPE	RANGE	READING	र
MM25 - HP	0 - 25 mm PLAIN	0.01 mm	1290
MM25 - HT	0 - 25 mm THREADED	0.01 mm	1340
MM25-1 HP	0 - 25 mm PLAIN	0.001 mm	1430
MM25-1 HT	0 - 25 mm THREADED	0.001 mm	1480

NOTE: PRICE FOR SPECIAL MICROMETER HEADS AS PER CUSTOMER REQUIREMENTS ON REQUEST.

METRIC DEPTH MICROMETER

TYPE	RANGE	READING	र
MMA25 - DM	0 - 25 mm	0.01 mm	4380
MMA25-1 DM	0 - 25 mm	0.001 mm	4380

METRIC DEPTH MICROMETER WITH INTERCHANGEABLE MEASURING INSERTS

TYPE	RANGE	READING	₹
MMA100-DM	0-100 mm	0.01 mm	5360
IMA100-1DM	0-100 mm	0.001 mm	5920

NOTE: CALIBRATION CERTIFICATE IS SUPPLIED WITH EACH MICROMETER TRACEABLE TO NATIONAL LENGTH STANDARDS. 41 HIP/MKT/D-01/12 DT. 01.04.2017

MITUTOYO MAKE

Outside Micrometers

SERIES 103

FEATURES

- Hammertone-green, baked-enamelfinished frame.
- Ratchet Stop or Friction Thimble for exact repetitive readings.
- With a standard except for 25mm model.





(Refer to the page 9 for details.)

Technical Data

Accuracy: Refer to the list of specifications. Graduation: 0.01 mm, 0.001 mm, 0.01 ° or .0001 ° Flatness: 0.6µm for models up to 300mm 1µm for models over 300mm Parallelism: (2+R/100)µm, R = max. range (mm) "fraction rounded down Measuring faces: Carbide tipped

SPECIFICATIONS

Range	Order No.	Accuracy
0 - 25mm	103-137	±2µm
	103-129*	±2µm
25 - 50mm	103-138	±2µm
	103-130*	±2µm
50 - 75mm	103-139-10	±2μm
75 - 100mm	103-140-10	±3µm
100 - 125mm	103-141-10	±Зµт
125 - 150mm	103-142-10	±3µm
150 - 175mm	103-143-10	±4µm
175 - 200mm	103-144-10	±4µm
200 - 225mm	103-145-10	±4µm
225 - 250mm	103-146-10	±5µm
250 - 275mm	103-147-10	±5µm
275 - 300mm	103-148-10	±5µm
300 - 325mm	103-149	±6µm
325 - 350mm	103-150	±бµт
350 - 375mm	103-151	±бµт
375 - 400mm	103-152	±7µm
400 - 425mm	103-153	±7µm
425 - 450mm	103-154	±7µm
450 - 475mm	103-155	±8µm
475 - 500mm	103-156	±8µm

*0.001mm reading is obtained with vernier.

*0.001mm reading is obtained with vernier.

With friction thimble

Order No.

103-125

103-133*

103-126

Metric

0 - 25mm

25 - 50mm

Range

Range Order No. Accuracy ±.0001' 103-177 0-1 103-131* ±.0001 1" - 2" 103-178 ±.0001* 103-132* ±.0001* 103-179 2" - 3" ±.0001' 3" - 4" 103-180 ±.00015 4" - 5" 103-181 ±.000151 5" - 6" 103-182 ±.00015 6" - 7 103-183 ±.00021 7" - 8" ±.0002* 103-184 ±.0002* 8" - 9" 103-185 9" - 10" ±.00025 103-186 10" - 11 ±.00025* 103-187 11" - 12" 103-188 ±.00025* 12" - 13" 103-189 ±.0003" ±.0003* 13" - 14" 103-190 14" - 15" 103-191 ±.0003* 15" - 16" ±.00035 103-192 16" - 17" ±.00035 103-193 17" - 18' 103-194 ±.00035 18" - 19" 103-195 ±.0004" 19" - 20" 103-196 ±.0004"

With ratchet stop

(Models with a range up to 40° are available.)

Inch

*.0001 * reading is obtained with vernier.

Range	Order No.	Accuracy
0 - 1*	103-127	±.0001*
	103-135	±.0001*
1" - 2*	103-128	±.0001"
	103-136	±.0001"

*.0001 * reading is obtained with vernier.

Range	Order No.	Assortment of micrometers
0 - 75mm (3 pcs./set)	103-927-10	103-137, 103-138, 103-139-10, 2 micrometer standards
0 - 150mm (6 pcs./set)	103-913-31	102-701*, 103-138, 103-139-10, 103-140-10, 103-141-10, 103-142-10, 5 micrometer standards
150 - 300mm (6 pcs./set)	103-915-10	103-143-10, 103-144-10, 103-145-10, 103-146-10, 103-147-10, 103-148-10, 6 micrometer standards
0 - 300mm (12 pcs./set)	103-914-31	All micrometers of 103-913-31 and 103-915-10 in one set, 11 micrometer standards

Accuracy

±2µm

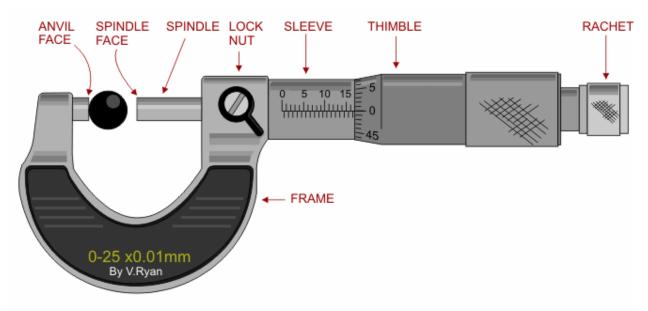
±2µm

±2µm

Range	Order No.	Assortment of micrometers
0 - 3* (3 pcs./set)	103-929	103-177, 103-178, 103-179, 2 micrometer standards
0 - 4* (4 pcs./set)	103-930	103-177, 103-178, 103-179, 103-180, 3 micrometer standards
0 - 6* (6 pcs./set)	103-904-01	101-711*, 101-106, 103-179, 103-180, 103-181, 103-182, 5 micrometer standards
6" - 12" (6 pcs./set)	103-906	103-183, 103-184, 103-185, 103-186, 103-187, 103-188, 6 micrometer standards
0 - 12" (12 pcs./set)	103-905-01	All micrometers of 103-904-01 and 103-906 in one set, 11 micrometer standards

*Ratchet thimble micrometer

The micrometer is a precision measuring instrument, used by engineers. Each revolution of the rachet moves the spindle face 0.5mm towards the anvil face. The object to be measured is placed between the anvil face and the spindle face. The rachet is turned clockwise until the object is 'trapped' between these two surfaces and the rachet makes a 'clicking' noise. This means that the rachet cannot be tightened any more and the measurement can be read.



Using the first example seen below:

1. Read the scale on the sleeve. The example clearly shows12 mm divisions.

2. Still reading the scale on the sleeve, a further $\frac{1}{2}$ mm (0.5) measurement can be seen on the bottom half of the scale. measurement now reads 12.5mm.

3. Finally, the thimble scale shows 16 full divisions (these are hundredths of a mm).

The final measurement is 12.5mm + 0.16mm = 12.66



M&W MAKE

Outside Micrometer

(D.01mm)				
CODE	RANGE	PRICE		
OM 25	0-25 mm	1,000/-		
OM 50	25-50 mm	1,150/-		
OM 75	50-75 mm	1,300/-		
OM 100	75-100 mm	1,400/-		