



*We don't Sell Gauges,
We Sell Interchangeability*



ISO 9001-2008 Company



ISO 17025-2005



NABL ACCREDITED
LABORATORY

PRICE LIST
EFFECTIVE FROM 01/04/2013

PRODUCT RANGE

Parallel Plug Gauges	2mm - 350mm	-
Parallel Ring Gauges	2mm - 280mm	-
Taper Plug Gauges	1/16" - 12"	Maximum Taper 1 IN 4
Taper Ring Gauges	1/16" - 10"	Maximum Taper 1 IN 4

Prices for Gauges not covered in this Price List, Trapezoidal, Acme, PG, B. S. Conduit, B. S. Cycle, Buttress Profiles or special gauges as per drawings will be quoted on request.

MANUFACTURING

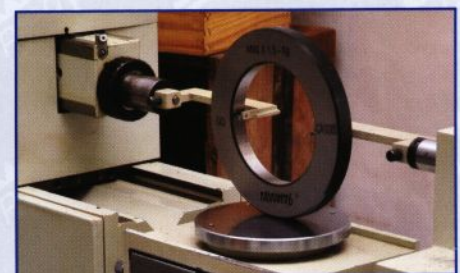
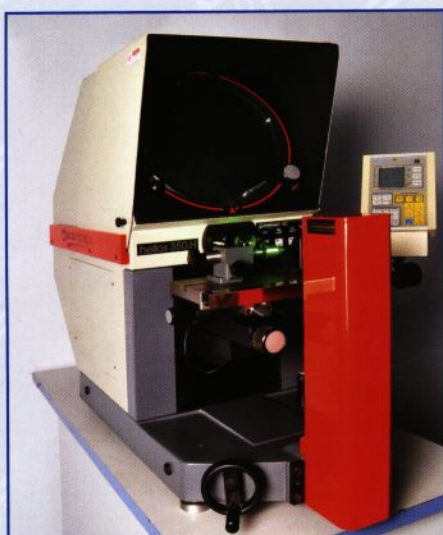


We have world class machine tools to produce quality gauges.

We have a battery of Matrix thread grinding machines, for thread grinding of Gauges to requisite precision.



QUALITY ASSURANCE



Our Quality Assurance Lab is well equipped with precision measuring equipment from world leaders like SIP-Switzerland, Zeiss - Germany, Mitutoyo - Japan, Matrix Gauge Co - UK, Frenco Internatiolan UK.

- ▶ This Price List is subject to changes without any notice & cancels all our Previous Price Lists.
- ▶ The prices in this Price List are in Indian Rupees & are valid only for sale within India.
- ▶ Please contact our Marketing Department (export@truthread.com) for Export Prices or for sale outside India.

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**For better & faster Service,
Please ensure that your Enquiry or order should have clear information on,**

- ▶ **Type of Gauge like Thread Plug, Thread Ring, Check Plug for Go Ring, Check Plug for Nogo Ring, Wear Check Plug for Go Ring, Wear Check Plug for Nogo Ring,**
- ▶ **Nominal Diameter of Size Designation, pitch or TPI, class of fit.
In case class of fit is not known then inform us, component pitch diameter with
Maximum & Minimum limits.**
- ▶ **National or International specification to be followed.**
- ▶ **For NPT & NPTF Gauges, clearly mention Basic or with Min./Max. Step & details like
L1, L2, L3, etc.**
- ▶ **Right hand or Left hand threads.**

Specifications for Gauge Blanks

For Thread Plug Gauges, Check Plug Gauges & Wear Check Plug Gauges

Nom. Diameter 1 - 40 mm	I.S 9631 - 1983
Nom. Diameter 40 - 120 mm	I.S 9608 - 1985
Nom. Diameter 120 - 200 mm	I.S 10685 - 1983
Nom. Diameter above 200 mm	Company standard.

For Thread Ring Gauges

Nom. Diameter 1 - 100 mm	I.S 9610 - 1985
Nom. Diameter above 100 mm	Company standard based on DIN 2285 & DIN 2299

For Thread Plug Gauge Handles

I.S 5388 - 1983

Registration Nos.

VAT TIN 27330336696 V w.e.f. 01.04.06

CST TIN 27330336696 C w.e.f 01.04.06

E C C NO. AAAC6213HXM001

SERVICE TAX NO. AAAC6213HST001

Terms of Business

Prices	: Ex-works, Pune.
VAT / CST	: Extra as applicable at the time of despatch..
CENVAT	: Extra, as applicable at the time of despatch.
Packing & Forwarding	: Extra at 3%
Despatch	: By registered Post parcel / Road transport / Courier service.
Payment	: Against Documents and Parcel Through Your Bank or against Delivery, Proforma Invoice or V.P.P. Please let us know the name and full address of your Bankers, along with the Order.

I. INDIAN STANDARD (IS)

Basic Dimensions : IS 4218(3)- 1999
 IS 4218(4)-2001
 Gauging Practice : IS 2334-2001

II. INTERNATIONAL ORGANISATION
 FOR STANDARDIZATION

Basic Dimension : ISO 724 - 1993 (E) &
 Gauging Practice : ISO 1502 - 1996, ISO 965/1-1998 (E)



We manufacture Metric Gauges as per ANSI/ASME B1. 16M, BS 3643, DIN 13, JIS standards. Prices on request.

RIGHT HAND					
DIA.	PITCH	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo	Check plug Go OR Nogo Ring	WCP Go Ring OR WCP Nogo Ring
		'6H'	'6g'	'6g'	'6g'
		Double End	Nos.	Double End	Single End
1.6	0.35	₹ 1840	₹ 4800	₹ 2760	₹ 1840
1.8	0.35	1840	4800	2760	1840
2	0.4	1210	2100	1810	1210
2.2	0.45	1210	2100	1810	1210
2.3	0.4	1520	2100	2280	1520
2.5	0.45	1210	1575	1810	1210
	0.35	1840	2410	2750	1840
2.6	0.45	1470	2100	2200	1470
3	0.50	820	945	1230	820
	0.35	1470	1680	2200	1470
3.5	0.60	820	945	1230	820
	0.35	1470	1680	2200	1470
4	0.70	820	945	1230	820
	0.50	1210	1340	1810	1210
	0.75	1210	1340	1810	1210
4.5	0.75	1210	1340	1810	1210
	0.50	1210	1340	1810	1210
5	0.80	790	945	1180	790
	0.50	1210	1340	1810	1210
	0.75	1210	1340	1810	1210
5.5	0.50	1210	1340	1810	1210
6	1.00	790	945	1180	790
	0.75	1210	1340	1810	1210
	0.50	1840	2680	2760	1840
	1.00	790	945	1180	790
7	0.75	1210	1340	1810	1210
	0.50	1840	2680	2760	1840
	1.25	790	945	1180	790
8	1.00	790	945	1180	790
	0.75	1210	1340	1810	1210
	0.50	1840	2680	2760	1840
	1.25	790	945	1180	790
9	1.00	790	945	1180	790
	0.75	1210	1340	1810	1210
	0.50	1840	2680	2760	1840
	1.50	820	1000	1230	820
10	1.25	790	945	1180	790
	1.00	790	945	1180	790
	0.75	1210	1340	1810	1210
	0.50	1840	2680	2760	1840
	1.50	820	1000	1230	820
11	1.00	790	945	1180	790
	0.75	1210	1340	1810	1210

DIA.	PITCH	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo	Check plug Go OR Nogo Ring	WCP Go Ring OR WCP Nogo Ring
		'6H'	'6g'	'6g'	'6g'
		Double End	Nos.	Double End	Single End
12	1.75	₹ 820	₹ 1000	₹ 1230	₹ 820
	1.50	820	1000	1230	820
	1.25	790	945	1180	790
	1.00	790	945	1180	790
	0.75	1210	1340	1810	1210
	0.50	1840	2680	2760	1840
	2.00	1070	1420	1610	1070
14	1.50	910	1000	1370	910
	1.25	910	1000	1370	910
	1.00	910	1000	1370	910
	0.75	1450	1600	2170	1450
15	1.50	1260	1375	1890	1260
	1.00	1260	1375	1890	1260
16	2.00	1070	1420	1610	1070
	1.50	910	1000	1370	910
	1.25	1610	2320	2415	1610
	1.00	910	1000	1370	910
	0.75	1840	2680	2760	1840
17	1.50	1260	1375	1890	1260
	1.00	1260	1375	1890	1260
18	2.50	1460	1785	2190	1460
	2.00	1210	1680	1810	1210
	1.50	1120	1180	1680	1120
	1.00	1120	1180	1680	1120
	0.75	1840	2680	2760	1840
20	2.50	1460	2290	2190	1460
	2.00	1210	2050	1810	1210
	1.50	1120	1470	1685	1120
	1.00	1120	1470	1685	1120
22	2.50	1520	2290	2280	1520
	2.00	1260	2100	1890	1260
	1.50	1150	1470	1730	1150
	1.00	1150	1470	1730	1150
	3.00	1520	2310	2280	1520
24	2.00	1260	2100	1860	1260
	1.50	1155	1660	1730	1155
	1.00	1155	1660	1730	1155
	2.00	1380	2150	2080	1380
25	1.50	1310	1890	1970	1310
	1.00	1310	1890	1970	1310
	1.50	1490	1890	*	*
26	1.00	2260	1890	*	*
	3.00	1970	2835	*	*
27	2.00	1630	2150	*	*

I.S.O METRIC THREAD GAUGES

Pl. refer notes for Prices of gauges not covered in this table.

I. INDIAN STANDARD (IS)

Basic Dimensions : IS 4218(3)- 1999
 IS 4218(4)-2001
 Gauging Practice : IS 2334-2001

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We manufacture Metric Gauges as per ANSI/ASME B1. 16M, BS 3643, DIN 13, JIS standards. Prices on request.



RIGHT HAND			
DIA.	PITCH	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Double End	Nos.
27	1.50	₹ 1490	₹ 1890
	1.00	1410	1890
28	2.00	1630	2150
	1.50	1490	1890
	1.00	1410	1890
30	3.50	2720	3100
	3.00	2260	3010
	2.00	1810	2550
	1.50	1730	2360
	1.00	2050	3020
32	2.00	1810	2550
	1.50	1730	2360
	1.00	2120	3020
33	3.50	2720	3100
	3.00	2260	3010
	2.00	1810	2550
	1.50	1730	2360
	1.00	2120	3320
34	1.50	1730	2360
	1.00	2310	3320
35	1.50	1730	2360
	1.00	2310	3320
36	4.00	2990	3100
	3.00	2260	3010
	2.00	1890	2550
	1.50	1730	2360
	1.00	2310	3320
38	1.50	1730	2360
	1.00	2310	3320
39	4.00	2990	3100
	3.00	2260	3010
	2.00	1890	2550
	1.50	1730	2360
	1.00	2310	3310
40	3.00	2390	3010
	2.00	1890	2540
	1.50	1730	2360
	1.00	2540	3310
42	4.50	3550	4150
	4.00	3550	3730
	3.00	2910	3730
	2.00	2120	3200
	1.50	2050	3020
	1.00	2730	3675
45	4.50	3550	4150

DIA.	PITCH	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Double End	Nos.
45	4.00	₹ 3550	₹ 3730
	3.00	2910	3730
	2.00	2120	3200
	1.50	2050	3020
48	1.00	2730	3675
	5.00	4200	4150
	4.00	3550	3730
	3.00	2910	3730
	2.00	2120	3200
50	1.50	2050	3020
	1.00	2730	3675
	3.00	2910	3730
	2.00	2120	3200
	1.50	2050	3020
52	1.00	2730	3675
	5.00	4360	5230
	4.00	4250	4830
	3.00	3410	4570
	2.00	2570	3990
55	1.50	2410	3830
	4.00	4250	4830
	3.00	3410	4570
	2.00	2570	3990
56	1.50	2410	3830
	5.50	4360	5350
	4.00	4250	4830
	3.00	3410	4570
	2.00	2570	3990
58	1.50	2410	3830
	4.00	4250	4830
	3.00	3410	4570
	2.00	2570	3990
60	1.50	2410	3830
	5.50	4360	5350
	4.00	4250	4830
	3.00	3410	4570
	2.00	2570	3990
62	1.50	2410	3830
	4.00	4250	4830
	3.00	3410	4570
	2.00	2570	3990
64	6.00	5040	5775
	4.00	4250	4830
	3.00	3410	4570

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RIGHT HAND			
DIA.	PITCH	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Double End	Nos.
64	2.00	₹ 2570	₹ 3990
	1.50	2470	3830
65	4.00	4250	4830
	3.00	3410	4570
	2.00	2570	3990
	1.50	2470	3830
Above 65mm Diameter, Plug Gauges are supplied ONLY as Single Go fitted on One Handle (S/E) And Single Nogo fitted on another Handle (S/E). You have to place order for Go & Nogo separately.			
DIA.	PITCH	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Single End	Nos.
68	6.00	₹ 2770	₹ 5775
	4.00	2330	4830
	3.00	1920	4570
	2.00	1420	3990
	1.50	1290	3830
70	6.00	2770	5775
	4.00	2330	4830
	3.00	1920	4570
	2.00	1420	3990
72	6.00	2770	5775
	4.00	2330	4830
	3.00	1920	4570
	2.00	1420	3990
75	6.00	2770	5775
	4.00	2330	4830
	3.00	1920	4570
	2.00	1420	3990
76	6.00	3310	6600
	4.00	2780	5960
	3.00	2200	5775
	2.00	1650	5040
	1.50	1550	4725
78	2.00	1650	5040
	1.50	1550	4725
80	6.00	3310	6600
	4.00	2780	5960
	3.00	2200	5775
	2.00	1650	5040
	1.50	1550	4725
82	2.00	1650	5040

DIA.	PITCH	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Single End	Nos.
82	1.50	₹ 1550	₹ 4725
85	6.00	3310	6600
	4.00	2780	5960
	3.00	2200	5775
	2.00	1650	5040
90	6.00	3885	7770
	4.00	3250	7500
	3.00	2670	7290
	2.00	2000	6400
95	6.00	3885	7770
	4.00	3250	7500
	3.00	2670	7290
	2.00	2000	6400
100	6.00	3885	7770
	4.00	3250	7500
	3.00	2670	7290
	2.00	2000	6400
105	6.00	4800	10290
	4.00	3520	9500
	3.00	3520	9340
	2.00	2470	7350
110	6.00	4800	10290
	4.00	3520	9500
	3.00	3520	9340
	2.00	2470	7350
115	6.00	4800	10290
	4.00	3520	9500
	3.00	3520	9340
	2.00	2470	7350
120	6.00	4800	11750
	4.00	3675	10450
	3.00	3675	10290
	2.00	2570	8080
125	6.00	5090	11750
	4.00	3675	10450
	3.00	3675	10290
	2.00	2570	8080

I.S.O METRIC THREAD GAUGES

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RIGHT HAND			
DIA.	PITCH	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Singel End	Nos.
125	1.50	₹ 2470	₹ 7500
130	6.00	4880	11760
	4.00	3675	10450
	3.00	3675	10290
	2.00	2570	8080
	1.50	2470	7500
135	6.00	6400	13070
	4.00	4150	11130
	3.00	4150	10920
	2.00	3150	9030
	1.50	3010	8560
140	6.00	6400	13070
	4.00	4150	11130
	3.00	4150	10920
	2.00	3150	9030
	1.50	3010	8560
145	6.00	6400	13070
	4.00	4150	11130
	3.00	4150	10920
	2.00	3150	9030
	1.50	3010	8560
150	6.00	7720	14175
	4.00	5040	11760
	3.00	5040	11500
	2.00	3800	9350
	1.50	3640	8980
155	6.00	7720	14175
	4.00	5040	11760
	3.00	5040	11500
	2.00	3800	9350
	1.50	3640	8980
160	6.00	7720	14175
	4.00	5040	11760
	3.00	5040	11500
	2.00	3800	9350
	1.50	3640	8980
165	6.00	8770	17060
	4.00	6140	14070

DIA.	PITCH	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Singel End	Nos.
165	3.00	₹ 6140	₹ 13755
	2.00	4650	10550
	1.50	4440	10080
170	6.00	8770	17060
	4.00	6140	14070
	3.00	6140	13755
	2.00	4650	10550
	1.50	4440	10080
175	6.00	8770	17060
	4.00	6140	14070
	3.00	6140	13755
	2.00	4650	10550
	1.50	4440	10080
180	6.00	9500	18740
	4.00	7140	15435
	3.00	7140	15070
	2.00	5380	11760
	1.50	5120	11180
185	6.00	9500	18740
	4.00	7140	15435
	3.00	7140	15070
	2.00	5380	11760
	1.50	5120	11180
190	6.00	9500	18740
	4.00	7140	15435
	3.00	7140	15070
	2.00	5380	11760
	1.50	5120	11180
195	6.00	11630	19790
	4.00	8190	16380
	3.00	8190	16000
	2.00	6190	12915
	1.50	5880	12285
200	6.00	11630	19790
	4.00	8190	16380
	3.00	8190	16000
	2.00	6190	12915
	1.50	5880	12285

I.S.O METRIC THREAD GAUGES

Pl. refer notes for Prices of gauges not covered in this table.

NOTES

Prices above 200 mm on request

THREAD PLUGS OTHER THAN '6H' CLASS

Add 25% on the price of corresponding '6H' class thread plug.

THREAD RINGS OTHER THAN '6g' CLASS.

Nom. Dia. up to 25mm, Add 40% on the price of corresponding '6g' class Thread Ring.

Nom. Dia. over 25mm, Add 25% on the price of corresponding '6g' class thread Ring

LEFT HAND THREAD PLUGS

Add 50% on the Price of Corresponding RIGHT HAND thread plug.

LEFT HAND THREAD RINGS

Add 50% on the price of Corresponding RIGHT HAND Thread Ring

UNIFIED THREAD GAUGES

RIGHT HAND					
DIA.	TPI	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo	Check plug Go OR Nogo Ring	WCP Go Ring OR WCP Nogo Ring
		'2B'	'2A'	'2A'	'2A'
		Double End	Nos.	Double End	Single End
No. 4 (0.112)	40 UNC	₹ 930	₹ 1310	₹ 1400	₹ 930
	48 UNF	930	1310	1400	930
No. 5 (0.125)	40 UNC	930	1310	1400	930
	44 UNF	930	1310	1400	930
No. 6 (0.138)	32 UNC	930	1310	1400	930
	40 UNF	930	1310	1400	930
No. 8 (0.164)	32 UNC	930	1310	1400	930
	36 UNF	930	1310	1400	930
No. 10 (0.190)	24 UNC	930	1310	1400	930
	32 UNF	930	1310	1400	930
No. 12 (0.216)	24 UNC	930	1310	1400	930
	28 UNF	930	1310	1400	930
	32 UNEF	1420	1310	2130	1420
1/4 (0.250)	20 UNC	930	1310	1400	930
	28 UNF	930	1310	1400	930
	32 UNEF	1420	2680	2130	1420
5/16 (0.3125)	18 UNC	930	1310	1400	930
	24 UNF	930	1310	1400	930
	32 UNEF	1420	2680	2130	1420
3/8 (0.375)	16 UNC	930	1310	1400	930
	24 UNF	930	1310	1400	930
	32 UNEF	1420	2680	2130	1420
7/16 (0.7375)	14 UNC	930	1420	1400	930
	20 UNF	930	1310	1400	930
	28 UNEF	1420	2680	2130	1420
1/2 (0.500)	13 UNC	930	1420	1400	930
	20 UNF	930	1310	1400	930
	28 UNEF	1420	2680	2130	1420
9/16 (0.5625)	12 UNC	1080	2130	1620	1080
	18 UNF	1080	1520	1620	1080
	24 UNEF	1630	3100	2440	1630
5/8 (0.625)	11 UNC	1520	2230	2280	1520
	18 UNF	1260	1520	1890	1260
	20 UN	2140	3100	3210	2140
	24 UNEF	2140	3100	3210	2140
11/16 (0.6875)	12 UNC	2140	3100	3210	2140
	16 UNC	2140	3100	3210	2140
	20 UN	2140	3100	3210	2140
	24 UNEF	2140	3100	3210	2140
3/4 (0.750)	10 UNC	1670	2230	2500	1670
	12 UNC	2140	3100	3210	2140
	16 UNF	1260	1520	1890	1260

RIGHT HAND					
DIA.	TPI	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo	Check plug Go OR Nogo Ring	WCP Go Ring OR WCP Nogo Ring
		'2B'	'2A'	'2A'	'2A'
		Double End	Nos.	Double End	Single End
3/4	20 UNEF	₹ 2140	₹ 3100	₹ 3210	₹ 2140
13/16 (0.8125)	12 UN	2140	3100	3210	2140
	16 UN	2140	3100	3210	2140
	20 UNEF	2140	3100	3210	2140
7/8 (0.875)	9 UNC	2260	3410	3390	2260
	12 UN	2140	3390	3210	2140
	14 UNF	1260	1520	1890	1260
	16 UN	2140	3390	3210	2140
15/16 (0.9375)	20 UNEF	2140	3390	3210	2140
	12 UN	2140	3390	3210	2140
	16 UN	2140	3390	3210	2140
1	20 UNEF	2140	3390	3210	2140
	8 UNC	2260	3410	3390	2260
	12 UNF	1260	2410	1890	1260
	14 UNF	2140	3390	3210	2140
	16 UN	2140	3390	3210	2140
1.1/16 (1.0625)	20 UNEF	2140	3390	3210	2140
	8 UN	3360	5040	*	*
	12 UN	2150	2360	*	*
1.1/8 (1.125)	16 UN	2150	2360	*	*
	18 UNEF	3100	4010	*	*
	7 UNC	3360	5040	*	*
1.3/16 (1.1875)	12 UNF	2360	3100	*	*
	16 UN	2360	3100	*	*
	18 UNEF	3100	4010	*	*
1.1/4 (1.250)	7 UNC	3360	5040	*	*
	8 UN	3360	5040	*	*
	12 UNF	2360	3100	*	*
	16 UN	2360	3100	*	*
1.5/16 (1.3125)	18 UNEF	3100	4725	*	*
	20 UN	3100	4725	*	*
	8 UN	3360	5040	*	*
	12 UN	2360	3100	*	*
1.3/8 (1.375)	16 UN	2360	3100	*	*
	18 UNEF	3100	4725	*	*
	20 UN	3100	4725	*	*
6 UNC	3360	5040	*	*	
	8 UN	3360	5040	*	*
	12 UNF	2360	3100	*	*

UNIFIED THREAD GAUGES

Pl. refer notes for Prices of gauges not covered in this table.

UNIFIED THREAD GAUGES

RIGHT HAND				RIGHT HAND			
DIA.	TPI	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo	DIA.	TPI	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo
		'2B'	'2A'			'2B'	'2A'
		Double End	Nos.			Double End	Nos.
1.3/8 (1.375)	16 UN	₹ 2360	₹ 3100	1.7/8	20 UN	₹ 3410	₹ 5300
	18 UNEF	3100	4725	1.15/16 (1.9375)	8 UN	3830	5670
	20 UN	3100	4725		12 UN	2710	3450
1.7/16 (1.4375)	6 UN	3360	5040		16 UN	2710	3450
	8 UN	3360	5040		20 UN	3410	5300
	12 UN	2360	3100	2 (2.00)	4.5 UNC	4725	7220
	16 UN	2360	3100		8 UN	3830	5670
	18 UNEF	3100	4725		12 UN	2710	3450
20 UN	3100	4725	16 UN		2710	3450	
1.1/2 (1.500)	6 UNC	3360	5040		20 UN	3410	5300
	8 UN	3360	5040	2.1/8 (2.125)	6 UN	5900	7875
	12 UNF	2360	3100		8 UN	4780	6250
	16 UN	2360	3100		12 UN	3220	4650
	18 UNEF	3100	4725		16 UN	3220	4650
1.9/16 (1.5625)	20 UN	3100	4725	2.1/4 (2.250)	4.5 UNC	5900	7875
	6 UN	3830	5670		8 UN	4780	6250
	8 UN	3830	5670		12 UN	3220	4650
	12 UN	2710	3450		16 UN	3220	4650
	16 UN	2710	3450	2.3/8 (2.375)	8 UN	4780	6250
	18 UNEF	3410	5300		12 UN	3220	4650
20 UN	3410	5300	16 UN		3220	4650	
1.5/8 (1.625)	8 UN	3830	5670	2.1/2 (2.500)	4 UNC	5900	7875
	12 UN	2710	3450		8 UN	4780	6250
	16 UN	2710	3450		12 UN	3220	4650
	18 UNEF	3410	5300		16 UN	3220	4650
	20 UN	3410	5300	Above Dia. 2.1/2", Plug Gauges are supplied as Go separate & Nogo separate (Single End). You have to place separate order for Go & separate for Nogo.			
1.11/16 (1.6875)	8 UN	3830	5670	DIA.	TPI	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo
	12 UN	2710	3450				
	16 UN	2710	3450			'2B'	'2A'
	18 UNEF	3410	5300	Single End		Nos	
	20 UN	3410	5300	2.5/8 (2.625)	8 UN	₹ 2570	₹ 6250
1.3/4 (1.750)	5 UNC	4725	7160		12 UN	1680	4650
	8 UN	3830	5670		16 UN	1680	4650
	12 UN	2710	3450	2.3/4 (2.750)	4 UNC	3020	7875
	16 UN	2710	3450		8 UN	2570	6250
20 UN	3410	5300	12 UN		1680	4650	
16 UN	2710	3450	16 UN		1680	4650	
1.13/16 (1.8125)	8 UN	3830	5670	2.7/8 (2.875)	8 UN	2570	6250
	12 UN	2710	3450		12 UN	1680	4650
	16 UN	2710	3450		16 UN	1680	4650
	20 UN	3410	5300				
1.7/8 (1.875)	8 UN	3830	5670				
	12 UN	2710	3450				
	16 UN	2710	3450				

UNIFIED THREAD GAUGES

Pl. refer notes for Prices of gauges not covered in this table.



UNIFIED THREAD GAUGES

RIGHT HAND			
DIA.	TPI	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo
		'2B'	'2A'
		Single End	Nos.
3	4 UNC	₹ 3830	₹ 9750
	8 UN	3100	7770
	12 UN	2150	5690
	16 UN	2150	5690
3.1/8 (3.125)	6 UN	3830	9750
	8 UN	3100	7770
	12 UN	2150	5690
	16 UN	2150	5690
3.1/4 (3.250)	4 UNC	3830	9750
	8 UN	3100	7770
	12 UN	2150	5690
	16 UN	2150	5690
3.1/2 (3.500)	4 UNC	4850	11180
	8 UN	3885	9610
	12 UN	2680	7110
	16 UN	2680	7110
3.3/4 (3.750)	4 UNC	4850	11180
	8 UN	3885	9610
	12 UN	2680	7110
	16 UN	2680	7110

RIGHT HAND			
DIA.	TPI	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo
		'2B'	'2A'
		Single End	Nos.
4	4 UNC	₹ 4850	₹ 11180
	8 UN	3885	9610
	12 UN	2680	7110
	16 UN	2680	7110
5	4 UN	5775	12600
	8 UN	4980	10980
	12 UN	4620	9100
	16 UN	3730	8660
6	4 UN	8660	14760
	8 UN	6825	12100
	12 UN	5310	10550
	16 UN	4515	10130
7	4 UNS	10200	18270
	8 UNS	8450	14750
	12 UNS	6825	12960
	16 UNS	6010	12410
8	4 UNS	12080	20475
	8 UNS	9480	16590
	12 UNS	8530	14410
	16 UNS	7480	13860

UNIFIED THREAD GAUGES

NOTES Prices above 8 inches on request

THREAD PLUGS OTHER THAN '2B' CLASS
Add 25% on the price of corresponding '2B' class thread plug.

THREAD RINGS OTHER THAN '2A' CLASS.
Nom. Dia. up to 1" Add 40% on the price of corresponding '2A' class Thread Ring.
Nom. Dia. over 1" Add 25% on the price of corresponding '2A' class thread Ring

LEFT HAND THREAD PLUGS
Add 50% on the Price of Corresponding **RIGHT HAND** thread plug.

LEFT HAND THREAD RINGS
Add 50% on the price of Corresponding **RIGHT HAND** Thread Ring

TYPES of series based on Diameter TPI combination

- UNC - Unified National Coarse.
- UNF - Unified National Fine.
- UNEF - Unified National Extra Fine.
- UN - Unified National Series for Constant Pitch. (4, 6, 8, 12, 16, 20, 28, 32, TPI)
- UNS - Unified National Special (Special Diameter TPI Combinations).

Recommended classes:

- External Threads (Thread Ring Gauges) 1A, 2A & 3A.
- Internal Threads (Thread Plug Gauges) 1B, 2B & 3B

Pl. refer notes for Prices of gauges not covered in this table.

BSW / BSF THREAD GAUGES.

RIGHT HAND		MEDIUM CLASS		RIGHT HAND		MEDIUM CLASS	
DIA.	TPI	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo	DIA.	TPI	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo
		Double End	Nos.			Double End	Nos.
1/8 (0.125)	40 BSW	₹ 3780	₹ 4275	9/16 (0.5625)	26 Whits	₹ 3350	₹ 4050
					26 BSB	3350	4050
3/16 (0.1875)	24 BSW	2510	2890	5/8 (0.625)	11 BSW	3350	4050
	32 BSF	2510	2890		14 BSF	3350	4050
1/4 (0.25)	20 BSW	2510	2890	3/4 (0.75)	10 BSW	4540	6350
	26 BSF	2510	2890		12 BSF	4540	6350
5/16 (0.3125)	18 BSW	2510	2890	7/8 (0.875)	9 BSW	4540	6350
	22 BSF	2510	2890		11 BSF	4540	6350
3/8 (0.375)	16 BSW	2510	2890	1 10 BSF	8 BSW	4540	6810
	20 BSF	2510	2890		10 BSF	4540	6810
7/16 (0.4375)	14 BSW	2510	2890	1.1/8 (1.125)	7 BSW	8190	9000
	18 BSF	2510	2890		9 BSF	8190	9000
1/2 (0.5)	12 BSW	2510	2890	1.1/4 (1.25)	7 BSW	8190	9000
	16 BSF	2510	2890		9 BSF	8190	9000
9/16 (0.5625)	12 BSW	3350	4050	1.1/2 (1.5)	6 BSW	8190	9000
	16 BSF	3350	4050		8 BSF	8190	9000

NOTES

Prices not covered here on request

THREAD PLUGS OTHER THAN MEDIUM CLASS.
Add 25% on the price of corresponding 'Medium' Class plug

THREAD RINGS OTHER THAN 'MEDIUM' CLASS.
Nom. Dia. up to 1" Add 40% on the price of corresponding 'Medium' class Thread Ring.
Nom. Dia. over 1" Add 25% on the price of corresponding 'Medium' class thread Ring

LEFT HAND THREAD PLUGS
Add 50% on the Price of Corresponding RIGHT HAND thread plug.

LEFT HAND THREAD RINGS
Add 50% on the price of Corresponding RIGHT HAND Thread Ring

Basic Dimension : B. S. 93 - 1951

Gauging Practice : B. S. 919, Part II - 2007

BRITISH ASSOCIATION (BA) THREAD GAUGES.

RIGHT HAND		NORMAL CLASS		RIGHT HAND		NORMAL CLASS	
SIZE	Thread Plugs Go & Nogo	Thread Ring Go OR Nogo	SIZE	Thread Plugs Go & Nogo	Thread Ring Go OR Nogo	SIZE	Thread Plugs Go & Nogo
	Double End	Nos.		Double End	Nos.		Double End
2 B.A	₹ 3840	₹ 4235	5 B.A	₹ 3840	₹ 4235	6 B.A	4860
3 B.A	3840	4235	6 B.A	4860	6200	7 B.A	4860
4 B.A	3840	4235	7 B.A	4860	6200		

NOTES

THREAD PLUGS OTHER THAN 'NORMAL' CLASS.
Add 50% on the price of corresponding 'Normal' Class Thread Plug.

THREAD RINGS OTHER THAN 'NORMAL' CLASS.
Add 50% on the price of corresponding 'Normal' Class Thread Ring.

LEFT HAND THREAD PLUGS
Add 100% on the Price of Corresponding RIGHT HAND thread plug.

LEFT HAND THREAD RINGS
Add 100% on the price of Corresponding RIGHT HAND Thread Ring

BSW / BSF THREAD GAUGES.

Pl. refer note for Prices of gauges not covered in this table.

BRITISH ASSOCIATION (BA) THREAD GAUGES.

ISO PARALLEL PIPE THREAD GAUGES (BSP)

RIGHT HAND		THREAD PLUG GAUGES		THREAD RING GAUGES
		GENERAL CLASS		CLASS A & B
DIA.	TPI	Plug General Class Double End	Plug Go OR Go Single End	Ring Class A OR Class B Go OR No Go
		(Double End)	(Single End)	
G 1/8	28	₹ 1180	*	₹ 2050
G 1/4	19	1180	*	2050
G 3/8	19	1180	*	2050
G 1/2	14	1500	*	3050
G 5/8	14	1500	*	3050
G 3/4	14	1600	*	3200
G 7/8	14	1600	*	3200
G 1	11	2400	*	5090
G 1.1/8	11	2400	*	4040
G 1.1/4	11	2400	*	4040
G 1.3/8	11	2600	*	4200
G 1.1/2	11	2600	*	4200
G 1.3/4	11	2810	*	5090
G 2	11	2810	*	5090
G 2.1/4	11	Above G2, Thread Plug Gauges are supplied as Go separate & Nogo Separate (Single End). Pl. order Go & Nogo separately.	₹ 1730	5090
G 2.1/2	11		1730	5090
G 2.3/4	11		2200	6610
G 3	11		2200	6610
G 3.1/2	11		2880	8450
G 4	11		2880	8450
G 5	11		4240	10450
G 6	11		6200	13130

LEFT HAND THREADS Add 50% on the Prices of RIGHT HAND Threads.

As per IS 9121 - 2005

NGT TAPER GAUGES

RIGHT HAND	TAPER PLUG GAUGES				TAPER RING GAUGES			
Size	Taper Thread Plug L 1	Taper Thread Plug L 9	Taper Plain Plug	Master Taper Thread Plug Gauge	Taper Thread Ring L 1	Taper Thread Ring L 8	Plain Taper Ring to check Crest Truncation	Master Thread Ring Gauge
	Gauge A	Gauge B	Gauge C	M - EXT	Gauge D	Gauge E	Gauge F	M - INT
3/4 - 14	₹ 2590	₹ 2700	₹ 1210	₹ 2970	₹ 3890	₹ 4200	₹ 4450	₹ 4850

Prices of Gauges as per old IS 9121 - 1974 on request.

ISO PARALLEL PIPE THREAD GAUGES (BSP)

NGT TAPER GAUGES.

NPT TAPER GAUGES.

RIGHT HAND		NPT L1 BASIC STEP		NPT L1 STEP LIMIT	
DIA.	TPI	THREAD PLUG	THREAD RING	THREAD PLUG	THREAD RING
1/16	27	₹ 2365	₹ 4050	₹ 2600	₹ 5280
1/8	27	2365	4050	2600	5280
1/4	18	1980	3660	2175	4800
3/8	18	1980	3660	2175	4800
1/2	14	1980	3135	2175	4080
3/4	14	1980	3135	2175	4080
1	11.1/2	2475	4675	2720	6120
1.1/4	11.1/2	2475	4675	2720	6120
1.1/2	11.1/2	3000	5000	3300	6500
2	11.1/2	3920	5775	4310	7560
2.1/2	8	4750	6300	5225	7860
3	8	4750	6300	5225	7860
3.1/2	8	4750	6300	5225	7860
4	8	7350	9850	8085	11940
4.1/2	8	7525	9550	8275	11940
5	8	8050	10850	8850	13260
6	8	8050	10850	8850	13260
8	8	9950	14050	10950	17580
10	8	10950	15470	12050	19380
12	8	12150	*	13350	*

NOTES

Prices of L2 Thread Ring gauges.

L2 Basic - Add 25% on the price of corresponding L1 Basic Thread Ring

L2 Step Limit - Add 25% on the price of Corresponding L1 step Thread Ring

Basic Dimensions and gauging Practice to

ANSI/ASME B1.20.5 - 1991, H-28 Part II - 1957
(USED FOR DRYSEAL APPLICATION)

NPTF THREAD GAUGES

RIGHT HAND		NPTF THREAD PLUG GAUGE				NPTF THREAD RING GAUGE			
DIA.	TPI	L1 Basic	L3 Basic	L1 Step Limit	L3 Step Limit	L1 Basic	L2 Basic	L1 Step Limit	L2 Step Limit
1/16	27	₹ 2640	₹ 2900	₹ 2900	₹ 3190	₹ 4450	₹ 4890	₹ 5340	₹ 5850
1/8	27	2640	2900	2900	3190	4450	4890	5340	5850
1/4	18	2200	2420	2420	2660	4050	4450	4860	5340
3/8	18	2200	2420	2420	2660	4050	4450	4860	5340
1/2	14	2200	2420	2420	2660	3520	3875	4225	4650
3/4	14	2200	2420	2420	2660	3520	3875	4225	4650
1	11.1/2	2950	3245	3245	3570	5390	5920	6470	7100
1.1/4	11.1/2	2950	3245	3245	3570	5390	5920	6470	7100
1.1/2	11.1/2	3200	3520	3520	3870	6400	7040	7680	8450
2	11.1/2	4300	4730	4730	5200	6400	7040	7680	8450
2.1/2	8	5140	5650	5650	6215	7210	7930	8650	9510
3	8	5140	5650	5650	6215	7210	7930	8650	9510
3.1/2	8	7250	7975	7975	8780	7900	8690	9480	10430
4	8	7820	8600	8600	9460	8600	9460	10320	11350

Before Ordering, carefully choose correct specification as per your requirement.

BSP TAPER THREAD GAUGES (BSPT_r)

RIGHT HAND		Basic Dimensions IS 554 - 1975 Gauging Practice IS 8999 - 1979 OR BS 21 - 1985						Basic Dimensions ISO 7/1 - 1982 Gauging practice : ISO 7/2 - 1982		
DIA.	TPI	In these specifications 'System A' & System B' are recommended. You have to choose either of these two based on your application						In these specifications only one type of plug & Ring gauges is recommended.		
		Taper Thread Plug	Taper Thread Ring	Taper Thread Plug	Taper Thread Ring	Taper Plain Plug	Taper Plain Ring	Taper Fullform Thread Plug	Taper Fullform Thread Ring	Taper Modified From Check Plug for Ring
		System A	System A	System B	System B	System B	System B			
1/8	28	₹ 4585	₹ 7380	₹ 3820	₹ 7380	₹ 2250	₹ 4420	₹ 3820	₹ 7380	₹ 4585
1/4	19	3685	5880	3070	5880	1850	3525	3070	5880	3685
3/8	19	3685	5880	3070	5880	1850	3525	3070	5880	3685
1/2	14	3685	5350	3070	5350	1850	3210	3070	5350	3685
3/4	14	3685	5350	3070	5350	1850	3210	3070	5350	3685
1	11	4800	7800	4000	7800	2400	4680	4000	7800	4800
1.1/4	11	4800	7800	4000	7800	2400	4680	4000	7800	4800
1.1/2	11	4800	7800	4000	7800	2400	4680	4000	7800	4800
2	11	7285	9720	6070	9720	3600	5830	6070	9720	7285
2.1/2	11	7500	9720	6250	9720	3750	5830	6250	9720	7500
3	11	7500	9720	6250	9720	3750	5830	6250	9720	7500
4	11	10950	14650	9125	14650	5475	8790	9125	14650	10950
5	11	13140	16800	10950	16800	6570	10080	10950	16800	13140
6	11	14455	18480	12045	18480	7220	11050	12045	18480	14455

OR

RIGHT HAND		Basic Dimensions ISO 7/1 - 1994 OR IS - 554 - 1999 Gauging Practice ISO 7/2 - 2000 OR IS 8999 - 2003 BS EN 10226 : 3 - 2005					
DIA.	TPI	Taper Full Form Thread Plug	Taper Full form Thread Plug with relief.	Parallel Full form Thread Ring	Plain Taper Ring	Taper Modified Form Check Plug for Ring	Parallel Modified Thread form Ring Gauge
		Gauge No. 1	Gauge No. 2	Gauge No. 3	Gauge No. 4	Gauge No. 5	Gauge No. 6
1/8	28	₹ 3820	₹ 4950	₹ 7380	₹ 4420	₹ 4585	₹ 6275
1/4	19	3070	3950	5880	3525	3685	5000
3/8	19	3070	3950	5880	3525	3685	5000
1/2	14	3070	3950	5350	3210	3685	4550
3/4	14	3070	3950	5350	3210	3685	4550
1	11	4000	5200	7800	4680	4800	6630
1.1/4	11	4000	5200	7800	4680	4800	6630
1.1/2	11	4000	5200	7800	4680	4800	6630
2	11	6070	7890	9720	5830	7285	8270
2.1/2	11	6250	8125	9720	5830	7500	8270
3	11	6250	8125	9720	5830	7500	8270
4	11	9125	11850	14650	8790	10950	12450
5	11	10950	14235	16800	10080	13140	14280
6	11	12045	15650	18480	11050	14455	15700

Choose specification Carefully before ordering.

BSP TAPER THREAD GAUGES (BSPT_r)

GAS TAPER GAUGES

RIGHT HAND	0.715" - 14 (18.16 mm)	1" - 14 (25.4 mm)	1.250" - 11 (31.75mm)
Full form Thread Plug for Checking threads in cylinder Neck ' Gauge ' A '	₹ 5200	₹ 6300	₹ 6400
Thread Plug for Checking Pitch Diameter of threads in cylinder Neck Gauge ' B '	4350	5250	5500
Plain Plug for checking Minor Dia. at small end of Taper in cylinder neck Gauge ' C '	2950	3650	3800
Plain Plug for checking Minor Dia. at Large end of Taper in cylinder neck Gauge ' D '	2470	3050	3190
Full form Thread Ring for Checking threads on Taper stem ' Gauge ' E '	8660	12390	12810
Thread Ring for Checking Pitch Diameter of threads on Taper stem Gauge ' F '	7250	10080	10290
Plain Ring for checking Major Dia. at small end of Taper stem Gauge ' G '	3860	4820	5200
Plain Ring for checking Major Dia. at Large end of Taper stem Gauge ' H '	3670	4330	4670

GAS TAPER GAUGES

Specification - DIN 477 – 1984 (Taper 3:25)

DIN – EN 629 & ISO 11363-2:2010 (E)

31.30 size is recommended in DIN 477 - 1984, but not specified in DIN – EN 629 & ISO 11363-2:2010 (E)

RIGHT HAND	Size 1 (19.8 mm) 14 TPI	Size 2 (28.8 mm) 14 TPI	Size 3 (31.30) 14 TPI
Gauges for Internal Threads/ Cylinder.			
Single part threaded plug gauge – Gauge 'I-2'	₹ 5200	₹ 6300	₹ 6400
Two part threaded plug gauge, small end diameter - Gauge 'I-4'	5200	6300	6400
Two part threaded plug gauge, large end diameter - Gauge 'I-6'	5200	6300	6400
Single part plain plug gauge- Gauge 'I-1'	2960	3650	3800
Two part plain plug gauge - small end diameter- Gauge 'I-3'	2960	3650	3800
Two part plain plug gauge - large end diameter - Gauge 'I-5'	2960	3650	3800
Gauges for External Threads/ Valves.			
Single part threaded Ring gauge - Gauge 'I-8'	₹ 8660	₹ 12390	₹ 12810
Two part threaded ring gauge - small end diameter Gauge 'I-10'	8660	12390	12810
Two part threaded ring gauge - large end diameter Gauge 'I-12'	8660	12390	12810
Single part plain ring gauge - Gauge 'I-7'	3860	4820	5200
Two part plain ring gauge - small end diameter Gauge 'I-9'	3860	4820	5200
Two part plain ring gauge - large end diameter Gauge 'I-11'	3860	4820	5200

Material –

Hardened & Stabilized Alloy Steel AISI O-1 / EN 31 (SAE 52100),
Hardness 60-62 HRC.



INDIAN STANDARDS

Basic Dimensions: IS 919 Part 1 & 2 -1993
Gauging Practice: IS 3455 – 1971, IS 7859-1975

**INTERNATIONAL ORGANISATION
FOR STANDARDIZATION (ISO)**

Basic Dimension : ISO 286 Part 1 & 2 - 2010
Gauging Practice : DIN 7164 - 1966

PLAIN PLUG GAUGES

Diameter (MM)		GO AND NOGO	GO	NOGO	
Above	Up to & Incl.	(Double End)	(Single End)	(Single End)	
0.3	1.2	₹ 665	*	*	Reversible Pin Type Design
1.2	3	500	*	*	
3	6	450	*	*	
6	10	500	*	*	Taper lock Design
10	20	500	*	*	
20	30	550	*	*	
30	40	680	*	*	Tri Lock Design
40	52	895	*	*	
52	65	1140	*	*	
65	77	Above 65mm, Go & Nogo gauges are supplied separately.	₹ 625	₹ 625	
77	90		715	715	
90	100		790	790	

PLAIN PLUG GAUGES

PLAIN PLUG GAUGES (PLATE TYPE)

Diameter (MM)		GO	NOGO	GO AND NOGO	Diameter (MM)		GO	NOGO	GO AND NOGO
Above	Up to & Incl.	Nos.	Nos.	Set.	Above	Up to & Incl.	Nos.	Nos.	Set.
100	120	₹ 800	₹ 800	₹ 1600	200	225	₹ 1225	₹ 1225	₹ 2450
120	140	840	840	1680	225	250	1250	1250	2500
140	160	1040	1040	2080	250	275	1350	1350	2700
160	180	1125	1125	2250	275	300	1500	1500	3000
180	200	1180	1180	2360	Prices above 300 on request				

PLAIN PLUG GAUGES (PLATE TYPE)

OD SETTING MASTERS

Blank Design as per IS 4349 - 1987

Diameter (MM)			Diameter (MM)		
Above	Up to & Incl.	Nos.	Above	Up to & Incl.	Nos.
3	10	₹ 455	80	90	₹ 1555
10	20	490	90	100	1885
20	30	745	100	110	2275
30	40	775	110	120	2730
40	50	850	120	130	3250
50	60	940	130	140	3900
60	70	1080	140	150	4550
70	80	1350	Prices above 150 on request		

OD SETTING MASTERS

SNAP GAUGES

Diameter (mm)		Single End (Progressive Type)	Double End
Above	Up to		
1	3	₹ 1275	₹ 1620
3	6	635	890
6	10	460	735
10	16	460	735
16	25	585	770
25	32	650	850
32	40	755	975
40	50	910	1235
50	63	1010	1475
63	70	1145	1585
70	80	1285	1735
80	90	1625	1970
90	100	1950	2430
100	112	2235	*
112	125	2510	*
125	140	2675	*
140	160	2750	*
160	180	2900	*
180	200	3200	*

Ring Blank Design as per IS 3485 - 1983 / DIN 2205C

PLAIN RING GAUGES (SETTING RING / GO OR NOGO)

Range (mm)		SETTING RING / GO OR NOGO	Range (mm)		SETTING RING / GO OR NOGO
Above	Up to		Above	Up to	
5	6	₹ 1125	120	130	₹ 3640
6	8	975	130	140	4030
8	32	900	140	150	4615
32	40	990	150	160	5330
40	50	1170	160	170	6500
50	60	1250	170	180	7020
60	70	1510	180	190	7930
70	80	1640	190	200	9045
80	90	1940	200	212	10660
90	100	2275	212	224	12220
100	110	2925	224	236	15745
110	120	3250	236	250	17800

Prices above 250mm up to 360mm on request.

KEY WAY WIDTH GAUGES

Range (mm)		Nos.
Above	Up to & Incl.	
1	3	₹ 775
3	10	735
10	20	805
20	30	890
30	40	1120
40	50	1235

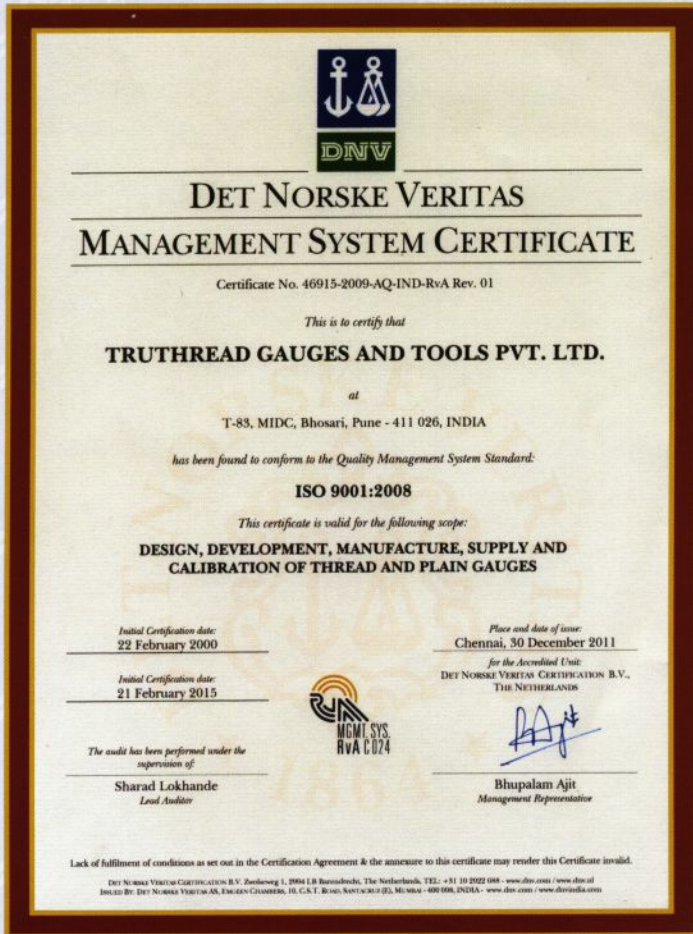
HEIGHT MASTERS/BLOCKS

Range (mm)		Nos.
Above	Up to Incl.	
25	50	₹ 735
50	75	850
75	100	1065
100	125	1355
125	150	1610

SNAP GAUGES

PLAIN RING GAUGES (GO OR NOGO)

ACCREDITATIONS:



ISO 9001-2008
Quality Management System
Certification By Det Norske Veritas
(DNV)

Accreditation by National
Accreditation board of
Laboratories (NABL) Certificate
No C-0675 for ISO / IEC 17025-2005
Standard

