

UNIVERSAL GAUGES

ISO METRIC THREAD GAUGES

1/1/2013

STANDARDS : BASIC DIMENSIONS :- IS 4218 Part III & IV 1976 : ISO -724 -1976 (E)
 Gauging Practice :- IS - 2334 - 1975 : ISO -1502 -1978 (E)
 CLASS OF FIT : Screw Plugs :6H(Medium.) Screw Rings : 6G (medium)
 Applicable for Right Hand Threads.
 Above 8" on request
 For non.std.dia.pitch combinations on request

SIZE		Screw plug	Screw Ring
Norminal Diametr	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
2.0	0.40	800	1550
	0.25	1350	2550
2.2	0.45	800	1550
	0.25	1350	2550
2.5	0.45	800	1300
	0.35	1150	1850
3.0	0.50	630	770
	0.35	960	1320
3.5	0.60	730	790
	0.35	960	1300
4.0	0.70	630	790
	0.5	960	1250
4.5	0.75	630	940
	0.50	960	1250
5.0	0.80	630	790
	0.50	960	1250
6.0	1.00	630	790
	0.75	960	1250
7.0	1.00	630	790
	0.75	960	1250
8.0	1.25	630	790
	1.00	630	790
	0.75	960	1250
9	1.25	630	790
	1.00	630	790
	0.75	950	1330
10.0	1.50	630	790
	1.25	630	790
	1.00	630	790
	0.75	960	1450

SIZE		Screw plu	Screw Ring
Norminal Diametr	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
11	1.50	630	790
	1.00	630	790
	0.75	960	1450
12	1.75	630	790
	1.50	630	790
	1.25	630	790
	0.75	950	1450
14	1.00	630	790
	2.00	800	1020
	1.50	710	800
15	1.25	710	800
	1.00	710	800
	1.50	1100	1490
16	1.00	1050	1490
	2.00	790	1020
17	1.50	710	820
	1.00	710	820
	1.50	1100	1490
18	1.00	1050	1490
	2.50	1050	1520
20	2.00	900	1520
	1.50	900	1030
	1.00	900	1030
	2.50	1050	1850
22	2.00	900	1550
	1.50	900	1160
	1.00	900	1160
24	2.50	1050	1880
	2.00	860	1550
	1.50	890	1160
	1.00	890	1160
24	3.00	1070	2000
	2.00	900	1550

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SIZE		Screw plug	Screw Ring
Norminal Diametr	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
24	1.50	930	1250
	1.00	930	1250
25	2.00	1050	1750
	1.50	1050	1650
	1.00	1050	1650
26	1.50	1075	1680
27	3.00	1450	2350
	2.00	1130	1800
	1.50	1130	1650
	1.00	1130	1650
28	2.00	1130	1800
	1.50	1130	1650
	1.00	1130	1650
30	3.50	2330	2720
	3.00	1750	2240
	2.00	1360	2100
	1.50	1360	2100
	1.00	1360	2500
32	2.00	1360	2110
	1.50	1360	2100
33	3.50	2330	2720
	3.00	1800	2550
	2.00	1360	2110
	1.50	1360	2110
35	1.50	1360	2090
36	4.00	2330	2550
	3.00	1800	2550
	2.00	1360	2100
	1.50	1360	2100
38	1.50	1360	2100
39	4.00	2330	2550
	3.00	1800	2550
	2.00	1360	2100
	1.50	1360	2100
40	3.00	1790	2550
	2.00	1360	2100
	1.50	1360	2100
42	4.50	2900	3650
	4.00	2650	3360
	3.00	2000	2560
	2.00	1650	2530
	1.50	1650	2530

SIZE		Screw plu	Screw Ring
Normina Diametr	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
45	4.50	2890	3650
	4.00	2650	3360
	3.00	2000	2900
	2.00	1650	2560
	1.50	1650	2560
48	5.00	3360	3750
	4.00	2650	3350
	3.00	2000	2890
	2.00	1650	2560
	1.50	1650	2560
50	3.00	2000	2890
	2.00	1650	2560
	1.50	1650	2560
52	5.00	3550	4800
	4.00	3550	4450
	3.00	2450	4460
	2.00	1890	3360
	1.50	1890	3360
55	4.00	3550	4750
	3.00	3450	4450
	2.00	1900	3360
56	5.50	3530	4800
	4.00	3530	4450
	3.00	2450	4450
58	4.00	3550	4450
	3.00	2450	4450
	2.00	1890	3350
60	5.50	3490	4790
	4.00	3490	4450
	3.00	2390	4450
62	2.00	1890	3350
	1.50	1890	3350
	4.00	3490	4450
64	3.00	2450	4450
	2.00	1890	3350
	1.50	1890	3350
	6.00	4350	5250
	4.00	3550	4490
3.00	2450	4490	
2.00	1890	3350	
1.50	1890	3350	

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SIZE		Screw plug	Screw Ring
Normal Diametr	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
65	4.0	3500	4450
	3.0	2450	4450
	2.0	1890	3350
	1.5	1890	3350
68	6.0	4580	5260
	4.0	4100	4450
	3.0	3190	4450
	2.0	1890	3360
70	1.5	1890	3360
	6.0	4550	5250
	4.0	4100	4450
	3.0	3180	4450
72	2.0	1890	3360
	1.5	1890	3360
	6.0	4550	5250
	4.0	4100	4450
75	3.0	3170	4450
	2.0	1890	3350
	1.5	1890	3350
	6.0	4550	5250
76	4.0	4100	4450
	3.0	3170	4450
	2.0	1890	3350
	1.5	1890	3350
78	6.0	4450	6050
	4.0	4450	5150
	3.0	3350	4850
	2.0	2200	4250
80	1.5	2200	4250
	6.0	5450	5950
	4.0	4450	5150
	3.0	3380	4850
82	2.0	2200	4250
	1.5	2200	4250
	6.0	5450	5550
	4.0	4450	5150
85	3.0	3350	4850
	2.0	2190	4290
	1.5	2190	4290
	6.0	6750	7550
90	4.0	5590	6750
	3.0	4690	6150
	2.0	2750	5250

SIZE		Screw plu	Screw Ring
Normina Diametr	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
95	6.0	6750	7550
	4.0	5590	6750
	3.0	4690	6150
	2.0	2750	5150
	1.5	2750	5150
100	6.0	6750	7550
	4.0	5590	6750
	3.0	4650	6100
	2.0	2750	5200
105	1.5	2750	5200
	6	7690	8950
	4	6190	8350
	3	6190	8350
110	2	4890	6650
	1.5	4890	6650
	6	8690	8900
	4	6190	8300
	3	6190	8300
115	2	4890	6650
	1.5	4890	6650
	6	9590	9750
	4	6850	9190
120	3	6850	9190
	2	5190	6950
	1.5	5190	6950
	6	9590	9750
	4	7190	9190
125	3	7190	9190
	2	5450	7490
	1.5	5450	7490
	6	9690	10690
130	4	7190	9190
	3	7190	9190
	2	5450	7490
	1.5	5450	7490
	6	9690	10690
135	4	8190	9690
	3	8190	9690

	1.5	2750	5250
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	2	5590	8190
	1.5	5590	8190

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SIZE		Screw plug	Screw Ring
Normal Diametr	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
140	6	12690	11400
	4	8190	9690
	3	8190	9690
	2	6450	8190
	1.5	6450	8190
145	6	11650	11450
	4	8190	9650
	3	8190	9650
	2	6450	8190
	1.5	6450	8190
150	6	15400	12400
	4	9800	10400
	3	9800	10400
	2	7900	8690
	1.5	7900	8690
155	6	15450	11500
	4	9850	10400
	3	9850	10400
	2	7950	8650
	1.5	7950	8650
160	6	15450	12400
	4	9800	10400
	3	9800	10400
	2	7950	8650
	1.5	7950	8650
165	6	15900	14400
	4	10900	12400
	3	10900	12400
	2	8900	10400
	1.5	8900	10400

SIZE		Screw plu	Screw Ring
Normina Diametr	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
170	6	15500	13500
	4	10500	11900
	3	10500	11900
	2	8500	9900
	1.5	8500	9900
175	6	15500	15550
	4	10500	13000
	3	10500	13000
	2	8500	10500
	1.5	8500	10500
180	6	18250	15250
	4	13250	13000
	3	13250	13000
	2	10250	10500
	1.5	10250	10500
185	6	18250	16000
	4	13250	13250
	3	13250	13250
	2	10250	11500
	1.5	10250	11500
190	6	18250	16000
	4	13250	13250
	3	13250	13250
	2	10250	11500
	1.5	10250	11500
195	6	21500	17750
	4	14250	14800
	3	15250	14800
	2	12000	14800
	1.5	12000	14800
200	6	21500	17750
	4	15250	14800
	3	15250	14800
	2	12000	12300
	1.5	12000	12300

THREAD PLUGS OTHER THAN '6H'CLASS NOTES
Add 25% on the price of corresponding '6H' class Thread Plug.

THREAD RINGS OTHER THAN '6g'CLASS.
Nom.Dia.up to 25mm, Add 30% on the price of
corresponding '6g' class Thread Ring .
Nom.Dia.over 25mm, Add 20% on the price of
corresponding '6g' class Thread Ring .

LEFT HAND THREAD PLUGS
Add 25% on the price of
corresponding RIGHT HAND thread
Plug.
LEFT HAND THREAD RINGS
Add 20% on the price of
corresponding RIGHT HAND thread

Ring.

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UNIFIED THREAD GAUGES

STANDARDS : BASIC DIMENSIONS :- BS:1580:1962 ANSI B 1-2 1983 PL /Dt-1/1/2013
 Gauging Practice :-BS 919 Part 1 : 1960
 CLASS OF FIT : Screw Plugs :2B(Medium.) Screw Rings :2A (Medium)

SIZE		Screw plug	Screw Ring
Nominal Diametr	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
4	40 UNC	750	1500
	48 UNF	750	1500
5	40 UNC	750	1500
	48 UNF	750	1500
6	32 UNC	750	1090
	36 UNF	750	1090
1.1/16"	12 UN	1030	2090
	16 UN	1030	2090
	18 UNEF	1750	2700
8	32 UNC	750	1090
	36 UNF	750	1090
10	24 UNC	690	1090
	32 UNF	690	1090
12	24 UNC	690	1190
	28 UNF	690	1190
	32 UNEF	950	2150
1.3/16"	12 UN	1190	2600
	16 UN	1190	2600
1/4"	20 UNC	690	1050
	28 UNF	690	1050
	32 UNEF	970	1320
5/16"	18 UNC	690	1050
	24 UNF	690	1050
	32 UNEF	990	2150
3/8"	16 UNC	690	1050
	24 UNF	690	1050
	32 UNEF	990	2150
7/16"	14 UNC	690	1050
	20 UNF	690	1050
1/2"	13 UNC	690	1050
	20 UNF	760	1090
	28 UNEF	990	2140
9/16"	12 UNC	850	1390
	18 UNF	850	1390
	20 UN	1250	2800
	24 UNEF	1250	2800
5/8"	11 UNC	850	1310

SIZE		Screw plug	Screw Ring
Nominal Diametr	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
7/8"	9 UNC	1470	2280
	14 UNF	960	1350
	20 UNEF	1320	2190
1"	8 UNC	1500	2890
	12 UNF	1250	1470
	14 UNF	1250	2350
	16 UN	1250	2350
1.1/8"	20 UNEF	1450	2350
	7 UNC	2190	3590
	12 UNF	1350	2090
	16 UN	1350	2090
1.1/4"	18 UNEF	1750	2750
	7 UNC	2190	3590
	8 UNC	2100	3250
	12 UNF	1450	2420
1.3/8"	16 UN	1450	2420
	18 UNEF	1750	2730
	20 UN	1750	2730
	6 UNC	2700	4500
1.1/2"	8 UN	2090	3230
	12 UNF	1450	2420
	16 UN	1450	2420
	18 UNEF	1990	2730
1.5/8"	20 UN	1990	2730
	6 UNC	2700	3720
	8 UN	2100	2920
	12 UNF	1490	2380
1.3/4"	16 UN	1490	2380
	18 UNEF	1990	2750
	20 UN	1990	2750
	8 UN	2500	3490
1.5/8"	12 UN	1850	2380
	16 UN	1850	2380
	18 UNEF	2250	3100
	20 UN	2250	3100
1.3/4"	5 UNC	3890	6290

	18 UNF	850	1050
	20 UN	1250	2790
	24 UNEF	1250	2790
1.7/16"	8 UN	2090	3230
	12 UNC	1450	2440
	16 UN	1450	2440
	18 UNEF	2000	2730
	20 UN	2000	2730
3/4"	10 UNC	1290	1990
	16 UNF	970	1350
	20 UNEF	1330	2200
11/16"	16 UN	1250	2350
	20 UN	1250	2800
	24 UNEF	1250	2800
15/16"	16 UN	1250	2350
	20 UNEF	1250	2800

	8 UN	2500	3690
	12 UN	1850	2700
	16 UN	1850	2700
	20 UN	2250	3090
1. 9/16"	8 UN	2490	3690
	12 UN	1850	2710
	16 UN	1850	2710
	18 UNEF	2230	3090
	20 UN	2230	3090
13/16"	16 UN	1250	2350
	20 UNEF	1250	2800
1.7/8"	8 UN	2500	3690
	12 UN	1850	2850
	16 UN	1850	2850
	20 UN	2250	3090
2"	4.5 UNC	3900	6290
	8 UN	2490	3990
	12 UN	1850	2790
	16 UN	1850	2790
	20 UN	2230	3090

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SIZE		Screw plug	Screw Ring
Norminal Diametr	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
2.1/4"	4.5 UNC	4490	6850
	8 UN	2890	4850
	12 UN	2200	3390
	16 UN	2200	3390
2.3/8"	8 UN	2800	4800
	12 UN	2200	3690
	16 UN	2200	3690
	2.1/2"	4 UNC	4500
	8 UN	2900	4850
	12 UN	2190	3690
	16 UN	2190	3690
2.5/8"	8 UNC	2890	4850
	12 UN	2200	3680
	16 UN	2200	3680
2.3/4"	4 UNC	4490	6850
	8 UN	2890	4850
	12 UN	2200	3690
	16 UN	2200	3690
2.7/8"	8 UN	2880	4400
	12 UN	2200	3690
	16 UN	2200	3690
3"	4 UNC	5650	7990
	8 UN	3690	6250
	12 UN	2850	4750
	16 UN	2850	4750
3.1/4"	4 UNC	5650	8050

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SIZE		Screw plu	Screw Ring
Normina Diametr	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
3.1/2"	4 UNC	6750	10000
	8 UN	4500	7000
	12 UN	3470	5900
	16 UN	3470	5900
3.3/4"	4 UNC	6500	10000
	8 UN	4400	7000
	12 UN	3450	5900
	16 UN	3450	5900
4"	4 UNC	6750	10000
	8 UN	4450	7000
	12 UN	3450	5900
	16 UN	3450	5900
5"	4 UNC	8100	11000
	8 UN	7700	9000
	12 UN	7000	7500
	16 UN	6000	7500
6"	4 UNC	11000	11000
	8 UN	10900	10000
	12 UN	8000	8000
	16 UN	7500	8000
7"	4 UNC	14500	11900
	8 UN	13400	10400
	12 UN	10200	10800

8 UN	3690	6200
12 UN	2800	4750
16 UN	2800	4750

16 UN	10200	10800
8" 4 UNC	17000	14500
8 UN	14800	13500
12 UN	12000	11600
16 UN	10000	11600

THREAD PLUGS OTHER THAN '2B'CLASS

Add 20% on the price of corresponding '2B' class Thread Plug.

LEFT HAND THREAD PLUGS

Add 25% on the price of corresponding RIGHT HAND thread plug

THREAD RINGS OTHER THAN '2A'CLASS.

Nom.Dia.up to 1" Add 30% on the price of corresponding '2A' class Thread Ring .

NOTES

Nom.Dia.over 1" Add 20% on the price of corresponding '2A' class Thread Ring .

LEFT HAND THREAD RINGS

Add 20% on the price of corresponding RIGHT HAND thread ring

UNIVERSAL GAUGES

BSW- BSF THREAD GAUGES

STANDARDS : BASIC DIMENSIONS :- BS:84:1962
 Gauging Practice :-BS 919 Part 2 : 1971
 CLASS OF FIT : Screw Plugs :(Medium.) Screw Rings :(Medium)
 PRICES : Applicable for Right Hand Threads.
 Above 1.1/2" on request.
 For non- std. dia-pitch combinations on request

SIZE		Screw plug	Screw Ring
Normal Diameter	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
1/8"	40 BSW	2200	3850
3/16"	24 BSW	1600	2590
	32 BSF	1700	3850
1/4"	20 BSW	1390	2490
	26 BSF	1390	2490
5/16"	18 BSW	1390	2490
	22 BSF	1390	2490
3/8"	16 BSW	1390	2490
	20 BSF	1390	2490
7/16"	14 BSW	1390	2490
	18 BSF	1390	2490
1/2"	12 BSW	1390	2490
	16 BSF	1390	2490

SIZE		Screw plug	Screw Ring
Normal Diameter	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
5/8"	11 BSW	1390	3050
	14 BSF	1390	2530
3/4"	10 BSW	2350	5550
	12 BSF	1390	4200
7/8"	9 BSW	2300	5590
	11 BSF	1390	4190
1"	8 BSW	2900	4800
	10 BSF	2400	4800
1.1/8"	7 BSW	3810	4950
	9 BSF	2990	4200
1.1/4"	7 BSW	4390	4950
	9 BSF	3450	4200
1.1/2"	6 BSW	4200	4900
	8 BSF	3450	4200

B.S .CYCLE THREAD GAUGES

STANDARDS : BASIC DIMENSIONS :- BS811:1950
 Gauging Practice :- BS 919 Part 2 : 1971

SIZE	T.P.I	PLUG	RING
		Rs.	Rs.
1/8"	40	1880	2440
5/32"	32	1370	2440
3/16"	32	1370	2440

SIZE	T.P.I	PLUG	RING
		Rs.	Rs.
1/2"	26	1850	2300
9/16"	26	1850	2800
5/8"	26	1850	2900

7/32"	26	1550	2300
1/4"	26	1550	2300
9/32"	26	1550	2300
5/16"	26	1550	2300
3/8"	26	1850	2490
7/16"	26	1850	2550

THREAD PLUGS OTHER THAN '2B'CLASS

Add 20% on the price of corresponding '2B' class Thread Plug.

THREAD RINGS OTHER THAN '2A'CLASS.

Nom.Dia.up to 1" Add 30% on the price of corresponding '2A' class Thread Ring .

Nom.Dia.over 1" Add 20% on the price of corresponding '2A' class Thread Ring .

11/16"	26	1900	2900
3/4"	26	2150	2900
1"	26	150	3190
1/4"	26	1600	2710
1.1/2"	26	2100	3300
1"	24	1680	2980
1.370"	24 RH	1090	3850

LEFT HAND THREAD PLUGS

Add 25% on the price of corresponding RIGHT HAND thread plug

LEFT HAND THREAD RINGS

Add 20% on the price of corresponding RIGHT HAND thread

NOTES

UNIVERSAL GAUGES

G- Series (Formerly BSP-F) THREAD GAUGE ring

STANDARDS : BASIC DIMENSIONS:- BS 2779 :1973 IS :243-1975 ISO 228(PT.I-1982 (E)

Gauging Practice :-BS 919 Part 2 : 1971 IS : 10216-1982 ISC PL /Dt-1/1/2013

CLASS OF FIT : Screw Plugs :General ,Screw rings :General (B), Close (A)

PRICES : Applicable for Right Hand Threads.

Note : Rings are supplied to class 'B' unless class 'A' is specially requested

SIZE		Screw plug	Screw Ring
Normal Diameter	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
G 1/16"	28	2650	3750
G 1/8"	28	950	1900
G 1/4"	19	950	1900
G 3/8"	19	950	1900
G 1/2"	14	1150	2850
G 5/8"	14	1150	2850
G 3/4"	14	1150	2850
G 7/8"	14	1150	2850
G 1"	11	1750	3350
G 1.1/8"	11	1940	3350

SIZE		Screw plu	Screw Ring
Normina Diameter	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
G 1.1/4"	11	1650	3300
G 1.3/8"	11	1650	3300
G 1.1/2"	11	1650	3300
G 2"	11	2100	4250
G 2.1/2"	11	2450	4430
G 3"	11	2990	6500
G 4"	11	3690	7200
G 5"	11	5590	9500
G 6"	11	8390	11500

NGT TAPER THREAD GAUGES

STANDARDS : BASIC DIMENSIONS & GAUGES PTACTICE TO IS : 9121 :1979

PRICES : For Right Hand Threads only.

Note : Calibration Certificate will be issued with each Gauge

SIZE		PLUG		RING	
Nominal Diameter	Threads Per inch	Gauge B(L1)	Gauge A(L9)	Gauge E(L1)	Gauge D(L8)
		Rs.	Rs.	Rs.	Rs.
3/4"	14	1590	1690	2850	3170

UNIVERSAL GAUGES

NPT TAPER THREAD GAUGES

STANDARDS : BASIC DIMENSIONS & GAUGES PRACTICES : ANSI/ASME B 1 20.2 -1983

: NBS H-28 IPL /Dt-1/1/2013

CLASS OF FIT : Basic/ Step Limit

Note : Calibration Certificate will be issued with each Gauges

SIZE		PLUG		RING	
SIZE	TPI	L1 BASIC	L1 Min/Basic/Max	L1 BASIC	L1 Min/Basic/Max
		Rs.	Rs.	Rs.	Rs.
1/16"	27	2100	2200	3650	4300
1/8"	27	2100	2200	3650	4300
1/4"	18	1650	1900	3250	3800
3/8"	18	1650	1900	3490	3800
1/2"	14	1650	1900	3490	3800
3/4"	14	1650	1900	3490	3800
1"	11.1/2"	2050	2300	4100	4900
1.1/4"	11.1/2"	2050	2300	4100	4900
1.1/2"	11.1/2"	2050	2300	4100	4900
2"	11.1/2"	2050	2300	4100	4900
2.1/2"	8	3300	3650	5100	6100
3"	8	3300	3650	5100	6100
3.1/2"	8	3300	3650	5100	6100
4"	8	5050	5400	8200	9100
4.1/2"	8	5050	5400	8200	9100
5"	8	5500	6000	8200	9100
6"	8	5500	6000	8200	9100
8"	8	6000	8500	12900	16200

Note: For NPTF Taper thread Gauges add 20%

R/RC TAPER THREAD GAUGES

STANDARDS : BASIC DIMENSIONS :- BS 21 :1985 IS : 243-1975 IS: 243-1975
Gauging Practice :- BS 21 : 1985

CLASS OF FIT : Screw plugs : System B, Screw Rings : System B

PRICES : For Right Hand Threads only. PL /Dt-1/1/2013
For System A on request.

NOTE : Calibration Certificate will be issued with each Gauges

SIZE		Screw plug	Screw Ring
Norminal Diameter	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
R 1/6"	26	3200	5800
R1/8"	28	3200	5800
R1/4"	19	2350	5500
R1/2"	14	2350	4500
R3/4"	14	2350	4550
R1	11	2850	6850
R1.1/4"	11	2850	6850

SIZE		Screw plu	Screw Ring
Norminal Diameter	pitch	Double Ended Go.& No Go 6.H.	Go or No Go 6 g.
		Rs.	Rs.
R1.1/2"	11	2850	6850
R2"	11	2850	6850
R2.1/2"	11	4350	7350
R3"	11	4350	7350
R4"	11	6440	12300
R5"	11	7800	14300
R6"	11	7800	14300

CERTIFICATE OF CALIBRATION CHARGES

PARTICULARS	SIZE RANGE	SIZE RANGE	SIZE RANGE	SIZE RANGE
	UPTO 20MM UPTO 3/4"	21MM TO 40 MM ABOVE 3/4"TO 1.1/2"	1.5/8"TO4" 41 TO 100MM	ABOVE 4" TO ' 101 MM TO 150MM
PARALLEL,D/E THREAD PLUG	RS.300	RS.300	RS.350	RS.510
THREAD RING GO OR NOT GO	RS.350	RS.450	RS.560	RS.1000
TAPER, TAPER THREAD PLUG	RS.380	RS.450	RS.560	RS.920
TAPER, TAPER RING	RS.600	RS.760	RS.960	RS.1400

Note:-

Gauges are calibrated in an air -conditioned Standards Room maintained at 20c +1 C.

Gauge above 6" on request.