



# BEARING & TOOL CENTRE



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## Our Sister Concern : RELIEF SERVICE CENTRE

Repairs, Removal of Jaw Error, Bore Gauge Extension, Instrument Modifications & Spares

### Quotation

#### 176 | DRILL PRESS VICES – PRICISION - GROZ

CODE	D %	JAW WIDTH	JAW OPENING	JAW DEPTH	Rs	Catalog
DPV/STD/75	22	75 mm	75 mm	30 mm	2277	Page No. – 3 , 4
DPV/STD/100	22	100 mm	100 mm	38 mm	3393	Page No. – 3 , 4
DPV/STD/125	22	125 mm	125 mm	48 mm	4778	Page No. – 3 , 4

#### 176 - 1 | DRILL PRESS VICES – UNIGRIP - GROZ

CODE	D %	JAW WIDTH	JAW OPENING	JOW DEPTH	Rs	Catalog
DPV/UG/75	22	75 mm	75 mm	30 mm	2277	Page No. – 3 , 4
DPV/UG/100	22	100 mm	100 mm	38 mm	3321	Page No. – 3 , 4
DPV/UG/125	22	125 mm	125 mm	48 mm	5169	Page No. – 3 , 4

#### 176 - 2 | DRILL PRESS VICES – HEAVY DUTY - GROZ

CODE	D %	JAW WIDTH	JAW OPENING	JOW DEPTH	Rs	Catalog
DPV/100	22	100 mm	100 mm	32 mm	7534	Page No. – 3 , 4
DPV/120	22	120 mm	150 mm	39 mm	10672	Page No. – 3 , 4
DPV/150	22	150 mm	170 mm	47 mm	14654	Page No. – 3 , 4

#### 176 - 3 | DRILL MACHINE VICES – ARETE MAKE

CODE	D %	Size In (mm)	Rs	Catalog
1113	20	75	1975	Page No. – 5
1113	20	100	2760	Page No. – 5
1113	20	125	3840	Page No. – 5
1113	20	150	6050	Page No. – 5
1113	20	200	8850	Page No. – 5

#### 176 - 4 | DRILL MACHINE VICES – APEX MAKE

CODE	D %	Size In (mm)	Rs	Catalog
713	10	75	1746	Page No. – 5
713	10	100	2346	Page No. – 5
713	10	125	3186	Page No. – 5
713	10	150	4536	Page No. – 5
713	10	200	7800	Page No. – 5
713	10	250	13455	Page No. – 5
713	10	300	15594	Page No. – 5

CODE	D %	Size In (mm)	Rs
GW-01	5	50	600
GW-01	5	75	850
GW-01	5	100	1150
GW-01	5	125	1450
GW-01	5	150	1600
GW-01	5	200	2500
GW-01	5	250	4800

## Terms & Conditions –

- Goods offered - Subject to Prior Sale
- Price Validity: "15 Days from Date of Quotation"
- C.S.T 2% extra against form C. Otherwise 5% without form C For Out of Gujarat Sales only.
- VAT 5% extra for Sales within Gujarat. Prices Ex-Godown Ahmedabad.
- Payment against Proforma Invoice, Packing, Forwarding & Freight extra.
- **Bank Detail** – Kotak Mahindra Bank Ltd.
- **Branch** – Shivranjini
- **Bank IFSC Code** - KKBK 0000 810
- **Bank Account No.** 08102 00000 2689
- Note - While making payment online do mention your Company's name.
- TIN NO 24070901229 , CST No. 24570901229
- We are looking forward to your valued orders.

# GROZ MAKE

## DRILL PRESS VICES – PRICISION - GROZ

Manufactured from graded cast iron, these drill vices have been designed for accuracy, making them ideal for engineering workshops & tool rooms

The base and slides are precision ground for stability and accurate operation. Horizontal & vertical V-grooves in the stationary jaw allow holding of round tools securely

The base is slotted enabling the vice to be bolted to drill press tables, assisting in quick and accurate positioning



### ORDERING INFORMATION

CAT NR.	JAW WIDTH	JAW OPENING	JAW DEPTH	BOX QTY.
	(mm)	(mm)	(mm)	
DPV/STD/75	70	70	30	1
DPV/STD/100	100	100	38	1
DPV/STD/125	125	125	48	1

## DRILL PRESS VICES – UNIGRIP– GROZ

Manufactured from graded cast iron, these vices have a precision ground base and vice bed for smooth lateral movement of the movable jaw

Longitudinal & transversal prisms in the fixed jaw allow for firm gripping of round jobs of different sizes both horizontally & vertically, special seat in jaws facilitates retaining of flat work pieces

Vices are equipped with a convenient unigrip mechanism. Spindle moves inside the hollow hand grip allowing the vice to be used at a location away from the table edge. This feature increases the scope of application of this range of vices



### ORDERING INFORMATION

CAT NR.	JAW WIDTH	JAW OPENING	JAW DEPTH	BOX QTY.
	(mm)	(mm)	(mm)	
DPV/UG/75	80	75	30	1
DPV/UG/100	100	92	30	1
DPV/UG/125	120	110	35	1

## DRILL PRESS VICES – HEAVY DUTY – GROZ

Specially designed for use by professionals who require a heavy drill vice

Manufactured from close grained cast iron, the vice offers a ground vice bed for smooth and consistent jaw movement

Jaws are hardened and ground with cross patterned 90° V- grooves in the stationary jaw facilitating holding of round jobs both horizontally & vertically

Rugged design makes these vices perfect for even the most difficult of drilling, tapping & reaming operations



### ORDERING INFORMATION

CAT NR.	JAW WIDTH	JAW OPENING	JAW DEPTH	BOX QTY.
	(mm)	(mm)	(mm)	
DPV/100	100	100	35	1
DPV/120	120	150	42	1
DPV/150	150	170	50	1

**ARETE MAKE**

## DRILL MACHINE VICE - ARETE

ARETE Code 1113

### Drill Machine Vice

( S.G Ductile Iron Body )

( Size : 3", 4", 5", 6", 8" ) Hammer tone metallic blue

#### Features :

- Continuous Screw giving powerful grip on work.
- No lifting of the sliding jaw.
- Moving jaw is plain & fixed is provided with one vertical & one horizontal 90° V-grooves.

#### Construction :

- S.G. Ductile Cast Iron Body

#### Finish :



Size in Inches	Width of Jaws (in mm)	Opening of Jaws (in mm)	Depth of Jaws (in mm)	Height Overall (in mm)	Length Overall (in mm)	Width Overall (in mm)	Weight ( app. in Kgs. )
3	75	100	35	70	265	130	4.5
4	100	130	40	75	310	172	7
5	125	140	50	90	320	190	10
6	150	175	55	95	380	222	15
8	200	225	70	112	495	270	26

# APEX MAKE

## DRILL MACHINE VICE – APEX

### ▼ APEX Code 713, SG713

Drill Machine Vice

(Size : 3",4",5",6",8")



#### Features :

- Continuous Screw giving powerful grip on work.
- No lifting of the sliding jaw.
- Moving jaw is plain & fixed is provided with one vertical & one horizontal 90 degree V-grooves.

#### Construction:

- Closed grained C.I. Body

**Finish :** Hammer tone mid gray

**Code SG713 :** SG Ductile Iron Body.

**Finish :** Hammer Tone Metallic Blue

**Code SG760 :**

- These Vices have all the features as said above except its UNIQUE DESIGN and specifications like ample depth of jaws.

- Slide Face is Machined, hence can be used upside down (Vertically)

**Finish :** Enameled opaline green